

**HWS1500**

**RELIABILITY DATA**

**信頼性データ**

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使用記号 Terminology used

FG ..... フレームグラウンド Frame GND

※ 信頼性試験は、代表データであり、全ての製品は、ほぼ同等な特性を示します。  
従いましてこの値は実力値とお考え願います。

The above data is typical value. As all units have nearly the same  
characteristics, the data to be considered as ability value.

## 1. MTBF計算値 Calculated values of MTBF

### (1) 部品ストレス解析法MTBF Parts stress reliability projection MTBF

**MODEL : HWS1500-24**

#### 算出方法 Calculating Method

Telcordiaの部品ストレス解析法(\*1)で算出されています。

故障率 $\lambda_{ss}$ は、それぞれの部品ごとに電気ストレスと動作温度によって決定されます。

Calculated based on parts stress reliability projection of Telcordia (\*1).

Individual failure rate  $\lambda_{ss}$  is calculated by the electric stress and temperature rise of the each part.

\*1: Telcordia document “Reliability Prediction Procedure for Electronic Equipment”  
(Document number SR-332, Issue3)

<算出式>

$$MTBF = \frac{1}{\lambda_{equip}} = \frac{1}{\pi_E \sum_{i=1}^m (N_i \cdot \lambda_{ssi})} \times 10^9 \text{ 時間 (Hours)}$$

$$\lambda_{ssi} = \lambda_{Gi} \cdot \pi_{Qi} \cdot \pi_{Si} \cdot \pi_{Ti}$$

$\lambda_{equip}$  :全機器故障率(FITs) Total equipment failure rate (FITs = Failures in  $10^9$  hours)

$\lambda_{Gi}$  :i 番目の部品に対する基礎故障率 Generic failure rate for the ith part

$\pi_{Qi}$  :i 番目の部品に対する品質ファクタ Quality factor for the ith part

$\pi_{Si}$  :i 番目の部品に対するストレスファクタ Stress factor for the ith part

$\pi_{Ti}$  :i 番目の部品に対する温度ファクタ Temperature factor for the ith part

$m$  :異なる部品の数 Number of different part types

$N_i$  :i 番目の部品の個数 Quantity of ith part type

$\pi_E$  :機器の環境ファクタ Equipment environmental factor

#### MTBF値 MTBF Values

##### 条件 Conditions

- |   |  |
|---|--|
| ・入力電圧 : 230VAC<br>Input voltage                       | ・出力電圧、電流 : 24VDC, 70A (100%)<br>Output voltage & current |
| ・環境ファクタ : GB (Ground, Benign)<br>Environmental factor | ・取付方法 : 標準取付 A<br>Mounting method : Standard mounting A  |

SR-332, Issue3

MTBF(Ta=25°C) ≈ 1,152,309 時間 (Hours)

MTBF(Ta=40°C) ≈ 615,968 時間 (Hours)

## (2) 部品点数法MTBF Part count reliability projection MTBF

**MODEL : HWS1500-24**

### 算出方法 Calculating Method

JEITA (RCR-9102 , RCR-9102A) の部品点数法で算出されています。

それぞれの部品ごとに、部品故障率  $\lambda_G$  が与えられ、各々の点数によって決定されます。

Calculated based on part count reliability projection of JEITA (RCR-9102 , RCR-9102A).

Individual failure rates  $\lambda_G$  is given to each part and MTBF is calculated by the count of each part.

<算出式>

$$MTBF = \frac{1}{\lambda_{equip}} = \frac{1}{\sum_{i=1}^n N_i (\lambda_G \pi_Q)_i} \times 10^6 \text{ 時間 (hours)}$$

$\lambda_{equip}$  : 全機器故障率 (故障数／10<sup>6</sup>時間)

Total equipment failure rate (Failure／10<sup>6</sup>hours)

$\lambda_G$  :  $i$  番目の同属部品に対する故障率 (故障数／10<sup>6</sup>時間)

Generic failure rate for the  $i$  th generic part (Failure／10<sup>6</sup>hours)

$N_i$  :  $i$  番目の同属部品の個数

Quantity of  $i$  th generic part

$n$  : 異なった同属部品のカテゴリーの数

Number of different generic part categories

$\pi_Q$  :  $i$  番目の同属部品に対する品質ファクタ ( $\pi_Q=1$ )

Generic quality factor for the  $i$  th generic part ( $\pi_Q=1$ )

### MTBF値 MTBF Values

G<sub>F</sub> : 地上固定 (Ground, Fixed)

#### RCR-9102

MTBF ≈ 87,292 時間 (hours)

(但し、MTBFにファンは含まれておりません。)

However MTBF Calculation for FAN isn't included.

#### RCR-9102A

MTBF ≈ 43,751 時間 (hours)

(但し、MTBFにファンは含まれておりません。)

However MTBF Calculation for FAN isn't included.

## 2. 部品ディレーティング Component derating

### MODEL : HWS1500-24

#### (1) 算出方法 Calculating method

##### (a) 測定条件 Conditions

・入力 Input	: 100VAC 200VAC	・周囲温度 Ambient temperature	: 50°C
・出力 Output	: 100VAC 24V 65A(100%) 200VAC : 24V 70A(100%)	・取付方法 Mounting method	: 標準取付 (A) Standard mounting (A)

##### (b) 半導体 Semiconductors

ケース温度、消費電力、熱抵抗より使用状態の接合点温度を求め最大定格、接合点温度との比較を求めるました。

Compared with maximum junction temperature and actual one which is calculated based on case temperature, power dissipation and thermal impedance.

##### (c) IC、抵抗、コンデンサー等 IC, Resistors, Capacitors, etc.

周囲温度、使用状態、消費電力など、個々の値は設計基準内に入っています。

Ambient temperature, operating condition, power dissipation and so on are within derating criteria.

##### (d) 热抵抗算出方法 Calculating method of thermal impedance

$$\theta_{j-c} = \frac{T_{j(max)} - T_c}{P_{c(max)}} \quad \theta_{j-a} = \frac{T_{j(max)} - T_a}{P_{c(max)}} \quad \theta_{j-l} = \frac{T_{j(max)} - T_l}{P_{c(max)}}$$

$T_c$  : ディレーティングの始まるケース温度 一般に25°C  
Case temperature at start point of derating ; 25°C in general

$T_a$  : ディレーティングの始まる周囲温度 一般に25°C  
Ambient temperature at start point of derating ; 25°C in general

$T_l$  : ディレーティングの始まるリード温度 一般に25°C  
Lead temperature at start point of derating ; 25°C in general

$P_{c(max)}$  : 最大コレクタ(チャネル)損失  
( $P_{ch(max)}$ ) Maximum collector(channel) dissipation

$T_{j(max)}$  : 最大接合点温度  
( $T_{ch(max)}$ ) Maximum junction(channel) temperature

$\theta_{j-c}$  : 接合点からケースまでの熱抵抗  
( $\theta_{ch-c}$ ) Thermal impedance between junction(channel) and case

$\theta_{j-a}$  : 接合点から周囲までの熱抵抗  
Thermal impedance between junction and air

$\theta_{j-l}$  : 接合点からリードまでの熱抵抗  
Thermal impedance between junction and lead

## (2) 部品ディレーティング表 Component derating list

部品番号 Location No.	Vin = 100VAC	Load = 100%	Ta = 50°C
Q1-Q4 SPP20N60C3 INFINEON	Tchmax = 150 °C, Pch = 9.63 W, Tch = Tc + ((θ ch - c) × Pch) = 98.2 °C D.F. = 65.5 %	θ ch-c = 0.6 °C/W, Pch(max) = 208 W Δ Tc = 42.4 °C, Tc = 92.4 °C	
Q106 2SA1213-Y TOSHIBA	Tjmax = 150 °C, Pc = 34.0 mW, Tj = Ta + ((θ j - a) × Pc) = 92.7 °C D.F. = 61.8 %	θ j-a = 250 °C/W, Pc(max) = 500 mW Δ Ta = 34.2 °C, Ta = 84.2 °C	
Q201-Q204 SPP20N60C3 INFINEON	Tchmax = 150 °C, Pch = 8.64 W, Tch = Tc + ((θ ch - c) × Pch) = 89.3 °C D.F. = 59.5 %	θ ch-c = 0.6 °C/W, Pch(max) = 208 W Δ Tc = 34.1 °C, Tc = 84.1 °C	
Q301,Q302 2SA1213-Y TOSHIBA	Tjmax = 150 °C, Pc = 59.3 mW, Tj = Ta + ((θ j - a) × Pc) = 96.6 °C D.F. = 64.4 %	θ j-a = 250 °C/W, Pc(max) = 500 mW Δ Ta = 31.8 °C, Ta = 81.8 °C	
Q303,Q304 2SA1213-Y TOSHIBA	Tjmax = 150 °C, Pc = 7.2 mW, Tj = Ta + ((θ j - a) × Pc) = 76.4 °C D.F. = 50.9 %	θ j-a = 250 °C/W, Pc(max) = 500 mW Δ Ta = 24.6 °C, Ta = 74.6 °C	
Q305,Q306 2SA1213-Y TOSHIBA	Tjmax = 150 °C, Pc = 59.3 mW, Tj = Ta + ((θ j - a) × Pc) = 98.2 °C D.F. = 65.5 %	θ j-a = 250 °C/W, Pc(max) = 500 mW Δ Ta = 33.4 °C, Ta = 83.4 °C	
Q307,Q308 2SK2992 TOSHIBA	Tchmax = 150 °C Pch = 100 mW, Tch = Ta + ((θ ch - a) × Pch) = 100.6 °C D.F. = 67.1 %	θ ch-a = 250 °C/W, Pch(max) = 500 mW Δ Ta = 25.6 °C, Ta = 75.6 °C	
Q701 2SK2865 TOSHIBA	Tchmax = 150 °C, Pch = 0.69 W Tch = Tc + ((θ ch - c) × Pch) = 86.5 °C D.F. = 57.7 %	θ ch-c = 6.25 °C/W Pch(max) = 20 W Δ Tc = 32.2 °C, Tc = 82.2 °C	
Q908 2SA1213-Y TOSHIBA	Tjmax = 150 °C, Pc = 151 mW, Tj = Ta + ((θ j - a) × Pc) = 98.2 °C D.F. = 65.5 %	θ j-a = 250 °C/W, Pc(max) = 500 mW Δ Ta = 10.4 °C, Ta = 60.4 °C	
D1,D2 RBV-2506 SANKEN	Tjmax = 150 °C, Pd = 16.1 W, Tj = Tc + ((θ j - c) × Pd) = 116.2 °C D.F. = 77.5 %	θ j-c = 1.5 °C/W, Δ Tc = 42.0 °C, Tc = 92.0 °C	
D3,D4 SDT12S60 INFINEON	Tjmax = 175 °C, Pd = 5.27 W, Tj = Tc + ((θ j - c) × Pd) = 80.2 °C D.F. = 45.8 %	θ j-c = 1.7 °C/W, Δ Tc = 21.2 °C Tc = 71.2 °C	
D312 D1FL20U SHINDENGEN	Tjmax = 150 °C, Pd = 17.0 mW, Tj = Tl + ((θ j - l) × Pd) = 69.8 °C D.F. = 46.5 %	θ j-l = 23 °C/W, Δ Tl = 19.4 °C Tl = 69.4 °C	

部品番号 Location No.	Vin = 100VAC	Load = 100%	Ta = 50°C
D401-D412 ESAD92-02 FUJI ELEC.	Tjmax = 150 °C, Pd = 4.38 W, Tj = Tc + ((θ j - c) × Pd) = 89.8 °C D.F. = 59.9 %	θ j-c = 1.5 °C/W, Δ Tc = 33.2 °C, Tc = 83.2 °C	
D701 D1FL20U SHINDENGEN	Tjmax = 150 °C, Pd = 93.0 mW, Tj = Tl + ((θ j - l) × Pd) = 76.0 °C D.F. = 50.7 %	θ j-l = 23 °C/W, Δ Tl = 23.9 °C, Tl = 73.9 °C	
D706 U05NU44 TOSHIBA	Tjmax = 150 °C, Pd = 50.0 mW, Tj = Tl + ((θ j - l) × Pd) = 80.2 °C D.F. = 53.5 %	θ j-l = 100 °C/W, Δ Tl = 25.2 °C, Tl = 75.2 °C	
D900 D1FL20U SHINDENGEN	Tjmax = 150 °C, Pd = 164.0 mW, Tj = Tl + ((θ j - l) × Pd) = 96.0 °C D.F. = 64.0 %	θ j-l = 23 °C/W, Δ Tl = 42.2 °C, Tl = 92.2 °C	
PC700 PS2561L1 (LED) NEC	Tjmax = 125 °C, Pd = 8.5 mW, Tj = Tc + ((θ j - c) × Pd) = 57.2 °C D.F. = 45.8 %	θ j-c = 150 °C/W, Pd(max) = 150 mW Δ Tc = 5.9 °C, Tc = 55.9 °C	
PC700 PS2561L1 (TRANSISTOR) NEC	Tjmax = 125 °C, Pc = 2.6 mW, Tj = Tc + ((θ j - c) × Pc) = 56.3 °C D.F. = 45.0 %	θ j-c = 150 °C/W, Pc(max) = 150 mW Δ Tc = 5.9 °C, Tc = 55.9 °C	
PC702 PS2561L1 (LED) NEC	Tjmax = 125 °C, Pd = 3.3 mW, Tj = Tc + ((θ j - c) × Pd) = 54.1 °C D.F. = 43.3 %	θ j-c = 150 °C/W, Pd(max) = 150 mW Δ Tc = 3.6 °C, Tc = 53.6 °C	
PC702 PS2561L1 (TRANSISTOR) NEC	Tjmax = 125 °C, Pc = 1.5 mW, Tj = Tc + ((θ j - c) × Pc) = 53.8 °C D.F. = 43.0 %	θ j-c = 150 °C/W, Pc(max) = 150 mW Δ Tc = 3.6 °C, Tc = 53.6 °C	
PC703 PS2561L1 (LED) NEC	Tjmax = 125 °C, Pd = 4.8 mW, Tj = Tc + ((θ j - c) × Pd) = 53.3 °C D.F. = 42.6 %	θ j-c = 150 °C/W, Pd(max) = 150 mW Δ Tc = 2.6 °C, Tc = 52.6 °C	
PC703 PS2561L1 (TRANSISTOR) NEC	Tjmax = 125 °C, Pc = 0.4 mW, Tj = Tc + ((θ j - c) × Pc) = 52.7 °C D.F. = 42.2 %	θ j-c = 150 °C/W, Pc(max) = 150 mW Δ Tc = 2.6 °C, Tc = 52.6 °C	
PD900 MPG4361F STANLEY	I <sub>f</sub> = 4.2 mA, Allowable I <sub>f</sub> (max) = 16.3 mA (at Ta = 51.3 °C) D.F. = 25.8 %	Δ Ta = 1.3 °C, Ta = 51.3 °C	

## (3) 部品ディレーティング表 Component derating list

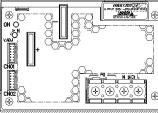
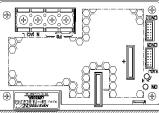
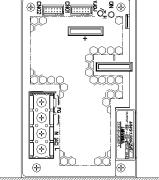
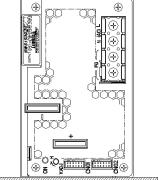
部品番号 Location No.	Vin = 200VAC	Load = 100%	Ta = 50°C
Q1-Q4 SPP20N60C3 INFINEON	Tchmax = 150 °C, Pch = 5.24 W, Tch = Tc + ((θ ch - c) × Pch) = 73.3 °C D.F. = 48.9 %	θ ch-c = 0.6 °C/W, Pch(max) = 208 W Δ Tc = 20.2 °C, Tc = 70.2 °C	
Q106 2SA1213-Y TOSHIBA	Tjmax = 150 °C, Pc = 34.0 mW, Tj = Ta + ((θ j - a) × Pc) = 94.3 °C D.F. = 62.9 %	θ j-a = 250 °C/W, Pc(max) = 500 mW Δ Ta = 35.8 °C, Ta = 85.8 °C	
Q201-Q204 SPP20N60C3 INFINEON	Tchmax = 150 °C, Pch = 9.85 W, Tch = Tc + ((θ ch - c) × Pch) = 94.0 °C D.F. = 62.7 %	θ ch-c = 0.6 °C/W, Pch(max) = 208 W Δ Tc = 38.1 °C, Tc = 88.1 °C	
Q301,Q302 2SA1213-Y TOSHIBA	Tjmax = 150 °C, Pc = 59.3 mW, Tj = Ta + ((θ j - a) × Pc) = 98.6 °C D.F. = 65.7 %	θ j-a = 250 °C/W, Pc(max) = 500 mW Δ Ta = 33.8 °C, Ta = 83.8 °C	
Q303,Q304 2SA1213-Y TOSHIBA	Tjmax = 150 °C, Pc = 7.2 mW, Tj = Ta + ((θ j - a) × Pc) = 78.3 °C D.F. = 52.2 %	θ j-a = 250 °C/W, Pc(max) = 500 mW Δ Ta = 26.5 °C, Ta = 76.5 °C	
Q305,Q306 2SA1213-Y TOSHIBA	Tjmax = 150 °C, Pc = 59.3 mW, Tj = Ta + ((θ j - a) × Pc) = 100.1 °C D.F. = 66.7 %	θ j-a = 250 °C/W, Pc(max) = 500 mW Δ Ta = 35.3 °C, Ta = 85.3 °C	
Q307,Q308 2SK2992 TOSHIBA	Tchmax = 150 °C Pch = 100 mW, Tch = Ta + ((θ ch - a) × Pch) = 102.4 °C D.F. = 68.3 %	θ ch-a = 250 °C/W, Pch(max) = 500 mW Δ Ta = 27.4 °C, Ta = 77.4 °C	
Q701 2SK2865 TOSHIBA	Tchmax = 150 °C, Pch = 0.69 W Tch = Tc + ((θ ch - c) × Pch) = 85.7 °C D.F. = 57.1 %	θ ch-c = 6.25 °C/W Pch(max) = 20 W Δ Tc = 31.4 °C, Tc = 81.4 °C	
Q908 2SA1213-Y TOSHIBA	Tjmax = 150 °C, Pc = 151 mW, Tj = Ta + ((θ j - a) × Pc) = 97.6 °C D.F. = 65.1 %	θ j-a = 250 °C/W, Pc(max) = 500 mW Δ Ta = 9.8 °C, Ta = 59.8 °C	
D1,D2 RBV-2506 SANKEN	Tjmax = 150 °C, Pd = 6.4 W, Tj = Tc + ((θ j - c) × Pd) = 84.5 °C D.F. = 56.3 %	θ j-c = 1.5 °C/W, Δ Tc = 24.9 °C, Tc = 74.9 °C	
D3,D4 SDT12S60 INFINEON	Tjmax = 175 °C, Pd = 5.85 W, Tj = Tc + ((θ j - c) × Pd) = 78.7 °C D.F. = 45.0 %	θ j-c = 1.7 °C/W, Δ Tc = 18.8 °C Tc = 68.8 °C	
D312 D1FL20U SHINDENGEN	Tjmax = 150 °C, Pd = 17.0 mW, Tj = Tl + ((θ j - l) × Pd) = 71.0 °C D.F. = 47.3 %	θ j-l = 23 °C/W, Δ Tl = 20.6 °C Tl = 70.6 °C	

部品番号 Location No.	Vin = 200VAC	Load = 100%	Ta = 50°C
D401-D412 ESAD92-02 FUJI ELEC.	Tjmax = 150 °C, Pd = 4.71 W, Tj = Tc + ((θ j - c) × Pd) = 92.1 °C D.F. = 61.4 %	θ j-c = 1.5 °C/W, Δ Tc = 35.0 °C, Tc = 85.0 °C	
D701 D1FL20U SHINDENGEN	Tjmax = 150 °C, Pd = 93.0 mW, Tj = Tl + ((θ j - l) × Pd) = 76.0 °C D.F. = 50.7 %	θ j-l = 23 °C/W, Δ Tl = 23.9 °C, Tl = 73.9 °C	
D706 U05NU44 TOSHIBA	Tjmax = 150 °C, Pd = 50.0 mW, Tj = Tl + ((θ j - l) × Pd) = 78.8 °C D.F. = 52.5 %	θ j-l = 100 °C/W, Δ Tl = 23.8 °C, Tl = 73.8 °C	
D900 D1FL20U SHINDENGEN	Tjmax = 150 °C, Pd = 164.0 mW, Tj = Tl + ((θ j - l) × Pd) = 95.2 °C D.F. = 63.5 %	θ j-l = 23 °C/W, Δ Tl = 41.4 °C, Tl = 91.4 °C	
PC700 PS2561L1 (LED) NEC	Tjmax = 125 °C, Pd = 8.5 mW, Tj = Tc + ((θ j - c) × Pd) = 56.4 °C D.F. = 45.1 %	θ j-c = 150 °C/W, Pd(max) = 150 mW Δ Tc = 5.1 °C, Tc = 55.1 °C	
PC700 PS2561L1 (TRANSISTOR) NEC	Tjmax = 125 °C, Pc = 2.6 mW, Tj = Tc + ((θ j - c) × Pc) = 55.5 °C D.F. = 44.4 %	θ j-c = 150 °C/W, Pc(max) = 150 mW Δ Tc = 5.1 °C, Tc = 55.1 °C	
PC702 PS2561L1 (LED) NEC	Tjmax = 125 °C, Pd = 3.3 mW, Tj = Tc + ((θ j - c) × Pd) = 53.4 °C D.F. = 42.7 %	θ j-c = 150 °C/W, Pd(max) = 150 mW Δ Tc = 2.9 °C, Tc = 52.9 °C	
PC702 PS2561L1 (TRANSISTOR) NEC	Tjmax = 125 °C, Pc = 1.5 mW, Tj = Tc + ((θ j - c) × Pc) = 53.1 °C D.F. = 42.5 %	θ j-c = 150 °C/W, Pc(max) = 150 mW Δ Tc = 2.9 °C, Tc = 52.9 °C	
PC703 PS2561L1 (LED) NEC	Tjmax = 125 °C, Pd = 4.8 mW, Tj = Tc + ((θ j - c) × Pd) = 55.1 °C D.F. = 44.1 %	θ j-c = 150 °C/W, Pd(max) = 150 mW Δ Tc = 4.4 °C, Tc = 54.4 °C	
PC703 PS2561L1 (TRANSISTOR) NEC	Tjmax = 125 °C, Pc = 0.4 mW, Tj = Tc + ((θ j - c) × Pc) = 54.5 °C D.F. = 43.6 %	θ j-c = 150 °C/W, Pc(max) = 150 mW Δ Tc = 4.4 °C, Tc = 54.4 °C	
PD900 MPG4361F STANLEY	I <sub>F</sub> = 4.2 mA, Allowable I <sub>F</sub> (max) = 16.4 mA (at Ta = 51.0 °C) D.F. = 25.6 %	Δ Ta = 1.0 °C, Ta = 51.0 °C	

3.主要部品温度上昇値 Main components temperature rise  $\Delta T$  list

## MODEL : HWS1500-24

## ・測定条件 Conditions

取付方法 Mounting method	(A)	(B)	(C)	(D)
(標準取付:(A)) ( Standard mounting method:(A) )				
入力電圧 Input voltage (VAC)	100			
出力電圧 Output voltage (VDC)	24			
出力電流 Output current (A)	65			

・ $\Delta T$ temperature rise (°C)					
出力ディレーティング Output derating $T_a = 50^\circ\text{C}$		$Io = 100\%$			
部品番号 Location No.	部品名 Parts name	取付方向 Mounting A	取付方向 Mounting B	取付方向 Mounting C	取付方向 Mounting D
D1,D2	BRIDGE DIODE	42.0	41.3	42.6	41.2
D3,D4	Sic DIODE	21.2	21.9	22.1	21.0
D401-D412	LLD	33.2	32.4	34.0	32.8
L3	CHOKE	36.1	36.4	37.6	36.0
L401	CHOKE COIL	37.3	38.5	39.7	38.4
Q1-Q4	MOS FET	42.4	42.3	43.8	41.2
Q701	CHIP MOS FET	32.2	31.4	34.0	30.5
Q201-Q204	MOS FET	34.1	33.0	34.9	33.7
R201,R202	RESISTOR	41.2	41.0	42.4	41.8
T201	TRANS PLUSE	47.6	50.5	51.1	51.4
T202	CURRENT TRANS	24.5	24.5	25.9	24.5
T700	TRANS PLUSE	17.3	16.4	18.1	15.9
TH101	CHIP POSISTOR	22.5	23.4	24.8	22.3
TH201	THERMAL SENSOR	34.0	32.8	34.6	33.2
PCB	PCB	35.7	35.4	36.6	35.9

**MODEL : HWS1500-24**

## ・測定条件 Conditions

取付方法 Mounting method	(A)	(B)	(C)	(D)
(標準取付:(A)) ( Standard mounting method:(A) )				
入力電圧 Input voltage (VAC)	200			
出力電圧 Output voltage (VDC)	24			
出力電流 Output current (A)	70			

・ $\Delta T$ temperature rise (°C)					
出力ディレーティング Output derating $T_a = 50^\circ\text{C}$		Io = 100%			
部品番号 Location No.	部品名 Parts name	取付方向 Mounting A	取付方向 Mounting B	取付方向 Mounting C	取付方向 Mounting D
D1,D2	BRIDGE DIODE	24.9	24.2	25.5	24.1
D3,D4	Sic DIODE	18.8	19.5	19.7	18.6
D401-D412	LLD	35.0	34.2	35.8	34.6
L3	CHOKE	24.1	24.4	25.6	24.0
L401	CHOKE COIL	40.3	41.5	42.7	41.4
Q1-Q4	MOS FET	20.2	20.1	21.6	19.0
Q701	CHIP MOS FET	31.4	30.6	33.2	29.7
Q201-Q204	MOS FET	38.1	37.0	38.9	37.7
R201,R202	RESISTOR	44.9	44.7	46.1	45.5
T201	TRANS PLUSE	53.6	56.5	57.1	57.4
T202	CURRENT TRANS	26.4	26.4	27.8	26.4
T700	TRANS PLUSE	16.9	16.0	17.7	15.5
TH101	CHIP POSISTOR	13.3	14.2	15.6	13.1
TH201	THERMAL SENSOR	37.2	36.0	37.8	36.4
PCB	PCB	38.3	38.0	39.2	38.5

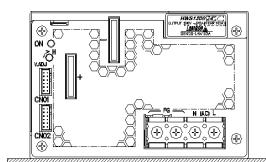
## 4. 電解コンデンサ推定寿命計算値

## Electrolytic capacitor lifetime

MODEL : HWS1500-24

取付方向 A

Mounting A

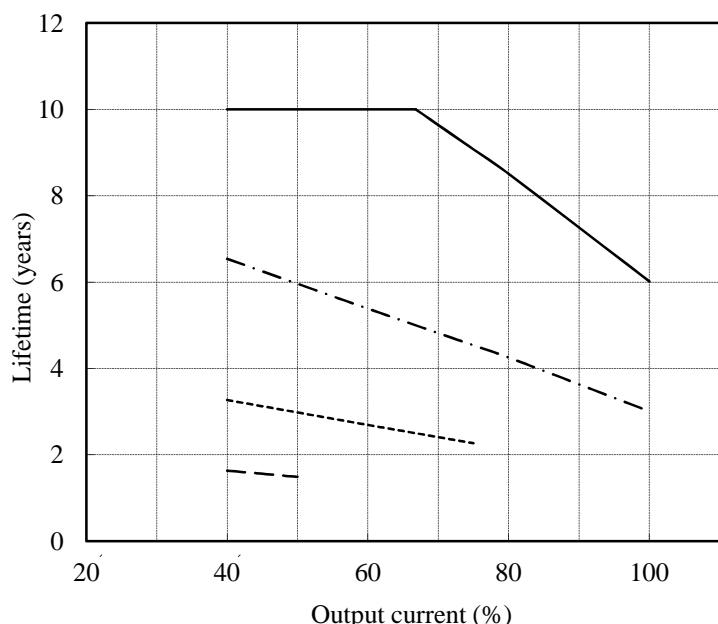


Conditions

Ta    40°C : ———  
 50°C : - - - -  
 60°C : - - -  
 70°C : - - - -

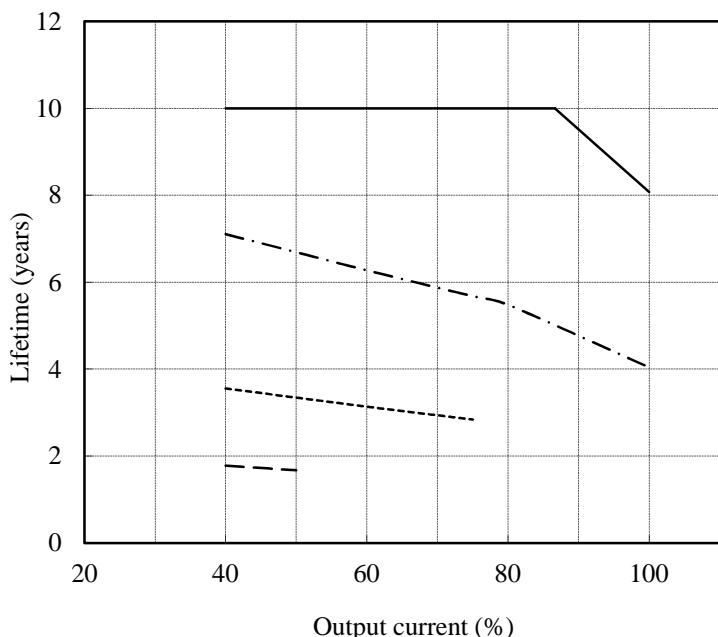
Vin=100VAC

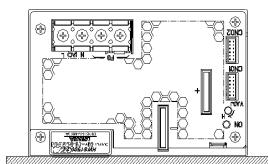
Load (%)	Lifetime (years)			
	Ta= 40°C	Ta= 50°C	Ta= 60°C	Ta= 70°C
40	10.0	6.5	3.3	1.6
50	10.0	6.0	3.0	1.5
60	10.0	5.4	2.7	-
75	9.1	4.5	2.3	-
80	8.5	4.3	-	-
100	6.0	3.0	-	-



Vin=200VAC

Load (%)	Lifetime (years)			
	Ta= 40°C	Ta= 50°C	Ta= 60°C	Ta= 70°C
40	10.0	7.1	3.6	1.8
50	10.0	6.7	3.3	1.7
60	10.0	6.3	3.1	-
75	10.0	5.7	2.8	-
80	10.0	5.5	-	-
100	8.1	4.0	-	-



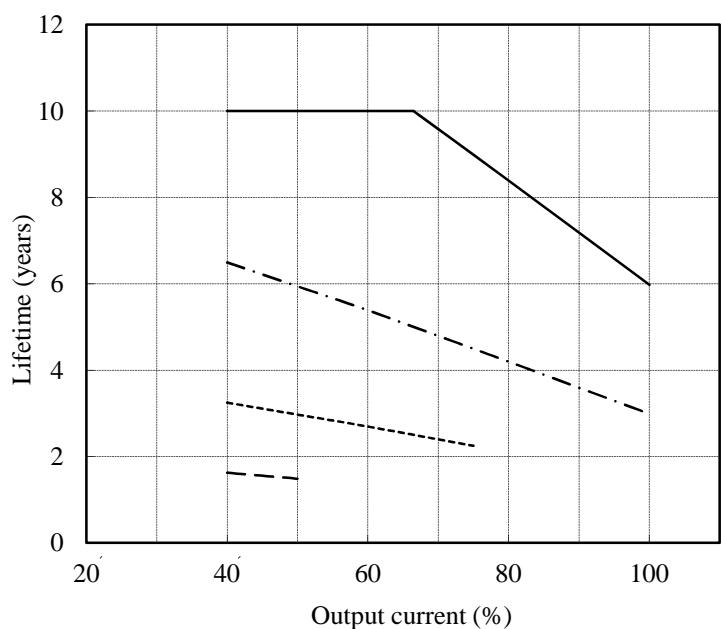
**MODEL : HWS1500-24****取付方向 B****Mounting B**

Conditions

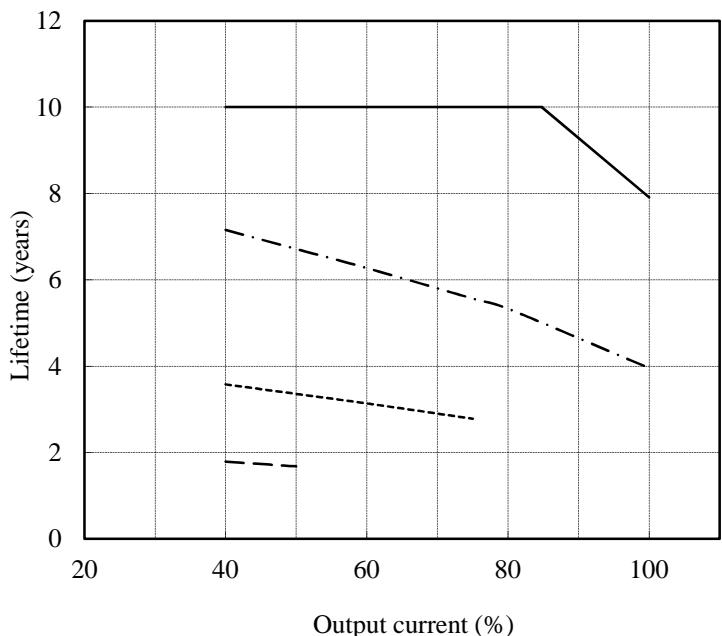
Ta    40°C : ———  
 50°C : - - - -  
 60°C : - - -  
 70°C : - - - -

**Vin=100VAC**

Load (%)	Lifetime (years)			
	Ta= 40°C	Ta= 50°C	Ta= 60°C	Ta= 70°C
40	10.0	6.5	3.2	1.6
50	10.0	5.9	3.0	1.5
60	10.0	5.4	2.7	-
75	9.0	4.5	2.2	-
80	8.4	4.2	-	-
100	6.0	3.0	-	-

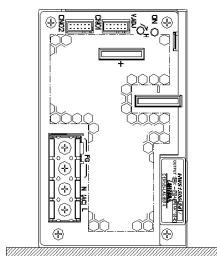
**Vin=200VAC**

Load (%)	Lifetime (years)			
	Ta= 40°C	Ta= 50°C	Ta= 60°C	Ta= 70°C
40	10.0	7.2	3.6	1.8
50	10.0	6.7	3.4	1.7
60	10.0	6.3	3.1	-
75	10.0	5.6	2.8	-
80	10.0	5.3	-	-
100	7.9	4.0	-	-



**MODEL : HWS1500-24**

取付方向 C  
Mounting C

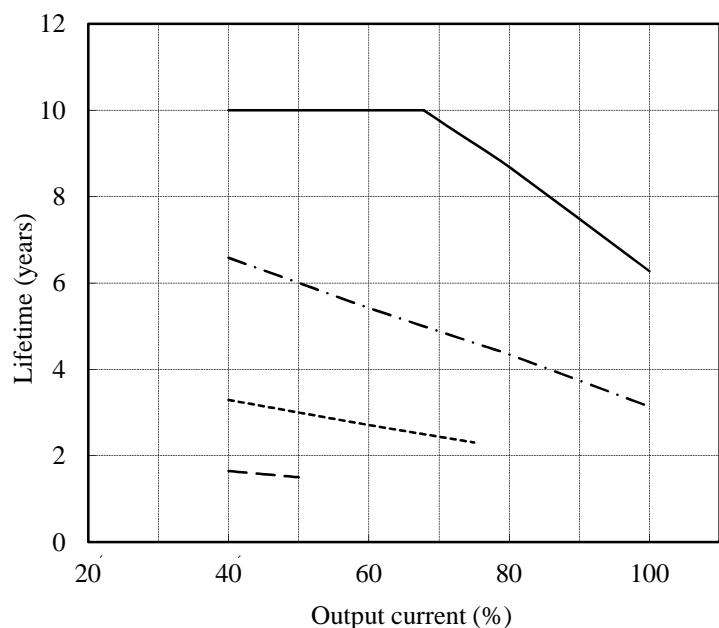


Conditions

Ta    40°C : ———  
50°C : - - - -  
60°C : - - -  
70°C : - - - -

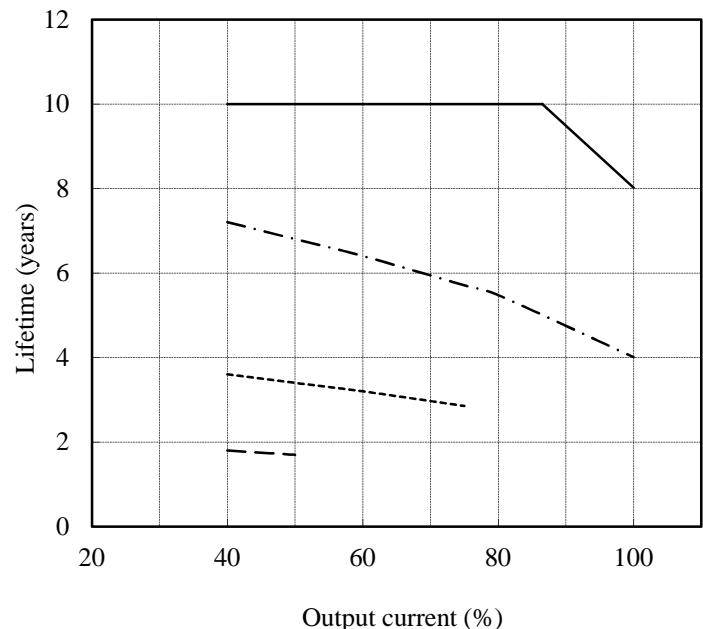
Vin=100VAC

Load (%)	Lifetime (years)			
	Ta= 40°C	Ta= 50°C	Ta= 60°C	Ta= 70°C
40	10.0	6.6	3.3	1.6
50	10.0	6.0	3.0	1.5
60	10.0	5.4	2.7	-
75	9.2	4.6	2.3	-
80	8.7	4.3	-	-
100	6.3	3.1	-	-



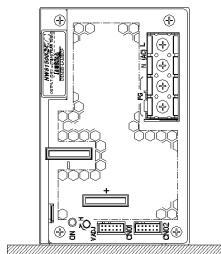
Vin=200VAC

Load (%)	Lifetime (years)			
	Ta= 40°C	Ta= 50°C	Ta= 60°C	Ta= 70°C
40	10.0	7.2	3.6	1.8
50	10.0	6.8	3.4	1.7
60	10.0	6.4	3.2	-
75	10.0	5.7	2.9	-
80	10.0	5.5	-	-
100	8.0	4.0	-	-



**MODEL : HWS1500-24**

取付方向 D  
Mounting D

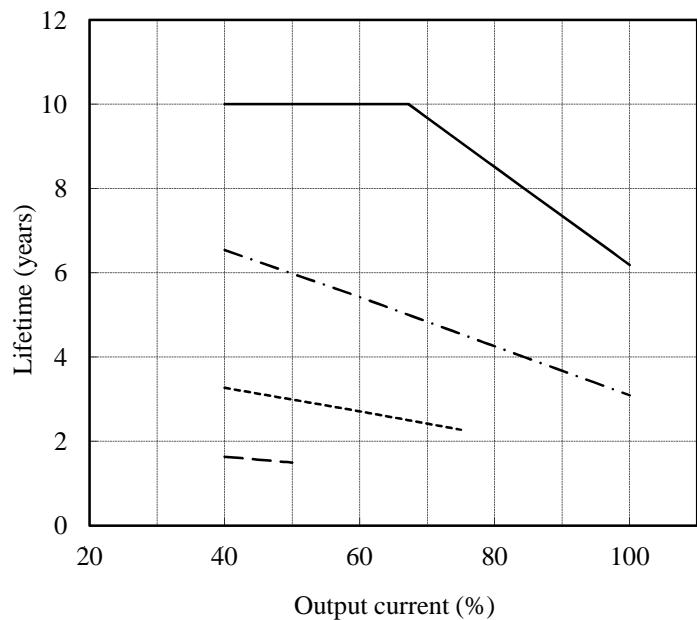


Conditions

Ta    40°C : ———  
      50°C : - - - -  
      60°C : - - -  
      70°C : - - - -

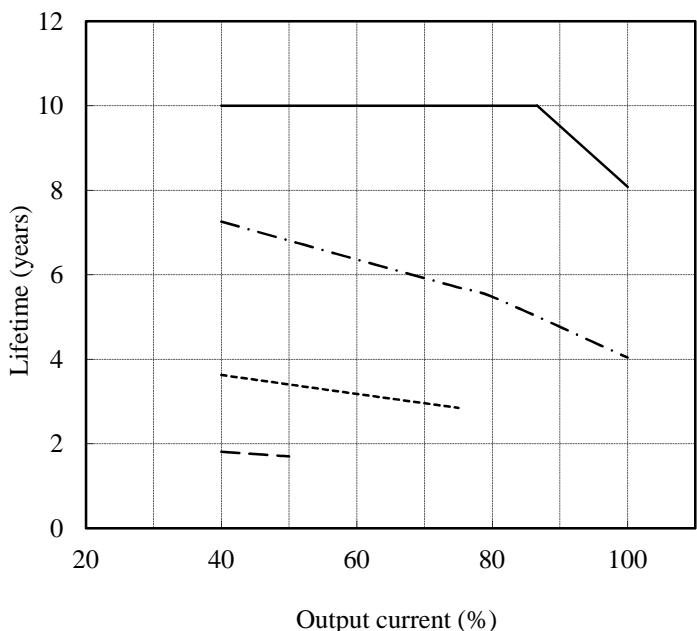
Vin=100VAC

Load (%)	Lifetime (years)			
	Ta= 40°C	Ta= 50°C	Ta= 60°C	Ta= 70°C
40	10.0	6.5	3.3	1.6
50	10.0	6.0	3.0	1.5
60	10.0	5.4	2.7	-
75	9.1	4.5	2.3	-
80	8.5	4.3	-	-
100	6.2	3.1	-	-



Vin=200VAC

Load (%)	Lifetime (years)			
	Ta= 40°C	Ta= 50°C	Ta= 60°C	Ta= 70°C
40	10.0	7.3	3.6	1.8
50	10.0	6.8	3.4	1.7
60	10.0	6.4	3.2	-
75	10.0	5.7	2.8	-
80	10.0	5.5	-	-
100	8.1	4.0	-	-



## 5. アブノーマル試験 Abnormal test

MODEL : HWS1500-24

## (1) 試験条件 Conditions

Input : 200VAC Output : 24V 70A Ta : 25°C 70%RH

## (2) 試験結果 Test result

(Fu : Fuse Blown)

(Da : Damaged)

No.	試験箇所 Test position		試験モード Test mode	試験結果 Test result												記事  Note	
	部品No. Location No.	試験端子 Test point		ショート Short	オープン Open	① 発火 Fire	② 発煙 Smoke	③ 破裂 Burst	④ 異臭 Smell	⑤ 発熱 Hot	⑥ 破損 Damaged	⑦ ヒューズ断 Fuse Blown	⑧ OVP	⑨ OCP	⑩ 出力断 No Output	⑪ 變化なし No Change	⑫ その他 Others
1	Q1-Q4	D - G	○							○	○				○		Fu:F1 / Da: RL1,Q1-4, R141-184
2		D - S	○							○	○				○		Fu: F1 / Da: RL1,R141-184
3		G - S	○												○		
4		G	○							○	○				○		Fu:F1 / Da: RL1, Q1-4,D106A-107D, R141-184
5		D	○												○		
6		S	○												○		
7	D1,D2	AC-AC	○								○				○		Fu: F1
8		AC-DC	○							○	○				○		Fu: F1 / Da: RL1
9		AC	○												○		
10		DC	○												○		
11	D3,D4	A - K	○							○	○				○		Fu:F1 / Da: RL1, Q1-4, R141-184
12		A, K	○												○		
13	D108- D110	A - K	○							○	○				○		Fu:F1 / Da: RL1, Q1-4, R141-184
14		A, K	○												○		
15	L3	1,3,5 - 2,4,6	○							○	○				○		Fu:F1 / Da: RL1, Q1-4, R141-184
16			○												○		
17	C7-C12		○							○	○				○		Fu:F1 / Da: RL1, Q1-4, D3-4,R141-184
18			○												○		

No.	試験箇所 Test position		試験モード Test mode		試験結果 Test result												記事 Note
	部品No. Location No.	試験端子 Test point	ショート Short	オープン Open	① 発火 Fire	② 発煙 Smoke	③ 破裂 Burst	④ 異臭 Smell	⑤ 発熱 Hot	⑥ 破損 Damaged	⑦ ヒューズ断 Fuse Blown	⑧ OVP	⑨ OCP	⑩ 出力断 No Output	⑪ 変化なし No Change	⑫ その他 Others	
19	Q201, Q202	D-G	○						○	○				○			Fu: F201 / Da: Q201-204, Z301-302
20		D-S	○						○	○				○			Fu: F201
21		G-S	○											○			
22		G	○						○	○				○			Fu: F201 / Da: Q201-204
23		D	○											○			
24		S	○											○			
25	Q203, Q204	D-G	○						○	○				○			Fu: F201 / Da: Q201-204, Z303-304
26		D-S	○						○	○				○			Fu: F201
27		G-S	○											○			
28		G	○						○	○				○			Fu: F201 / Da: Q201-204
29		D	○											○			
30		S	○											○			
31	D401-404,	A - K	○											○			
32	D409,D411	A, K	○											○			
33	D405-408,	A - K	○											○			
34	D410,D412	A, K	○											○			
35	C207A, C207B		○							○			○				Fu: F201
36			○											○			
37	C405-		○											○			
38	C412		○												○	出力リップル大 Output ripple increase	
39	L401	1 - 2	○											○			
40		1, 2	○											○			
41	T201	A - B	○						○	○				○			Fu: F201 / Da: Q201-204
42		C - D	○											○			
43		D - E	○											○			
44		A, B	○											○			
45		C, D, E	○											○			

No.	試験箇所 Test position		試験 モード Test mode	試験結果 Test result												記事  Note
	部品No. Location No.	試験端子 Test point		① 発火 Fire	② 発煙 Smoke	③ 破裂 Burst	④ 異臭 Smell	⑤ 発熱 Red	⑥ 破損 Hot	⑦ ヒューズ断 Blown	⑧ OVP	⑨ OCP	⑩ 出力断 No Output	⑪ 変化なし No Change	⑫ その他 Others	
46	Q701	D-G	○							○				○		Da: R882,R717A-717B, Z703,Q701,A700, T700(3-4)
47		D-S	○							○				○		Da: R882,R717A-717B, Z710,D706,Q701
48		G-S	○											○		
49		G	○							○				○		Da: R882,R717A-717B, Z710, D706, Q701
50		D	○											○		
51		S	○											○		
52	Q706	D-G	○							○				○		Da: R882,CN705,A703, Q706
53		D-S	○							○				○		Da: R882,CN705,A703
54		G-S	○											○		
55		G	○							○				○		Da: R882,CN705,A703, Q706
56		D	○											○		
57		S	○											○		
58	D701, D727	A - K	○											○		
59		A, K	○											○		
60	D707	A - K	○											○		
61		A, K	○											○		
62	D900, D911	A - K	○											○		
63		A, K	○											○		
64	D902		○											○		
65			○											○		
66	C703		○											○		
67			○											○		
68	C709,C710,		○											○		
69	C719,C721		○											○		
70	C903A, C903B		○											○		
71			○											○		
72	C904		○											○		
73			○											○		

No.	試験箇所 Test position		試験 モード Test mode	試験結果 Test result												記事 Note	
	部品No. Location No.	試験端子 Test point		① 発火 Fire	② 発煙 Smoke	③ 破裂 Burst	④ 異臭 Smell	⑤ 発熱 Red	⑥ 破損 Hot	⑦ ヒューズ断 Blown	⑧ OVP	⑨ OCP	⑩ 出力断 No Output	⑪ 変化なし No Change	⑫ その他 Others		
75	T700	1 - 2	○											○			
76		2 - 3	○							○				○			Da: R882, CN705
77		3 - 4	○							○				○			Da: Q701,R717A-717B, R882,CN705
78		6 - 7	○											○			
79		A - B	○											○			
80		1, 2	○											○			
81		3, 4	○											○			
82		6, 7	○											○			
83		A, B	○											○			
84	R882		○												○		
85			○											○			
86	R734A-R734E		○												○	力率低下 Power Factor Low	
87			○											○			
88	R754A-R754E		○												○	力率低下 Power Factor Low	
89			○												○	力率低下 Power Factor Low	
90	R733A-R733D		○												○	力率低下 Power Factor Low	
91			○												○	力率低下 Power Factor Low	
92	R743A-R743E		○											○			
93			○											○			

## 6. 振動試験 Vibration test

### MODEL : HWS1500-48

#### (1) 振動試験種類 Vibration test class

掃引振動数耐久試験 Frequency variable endurance test

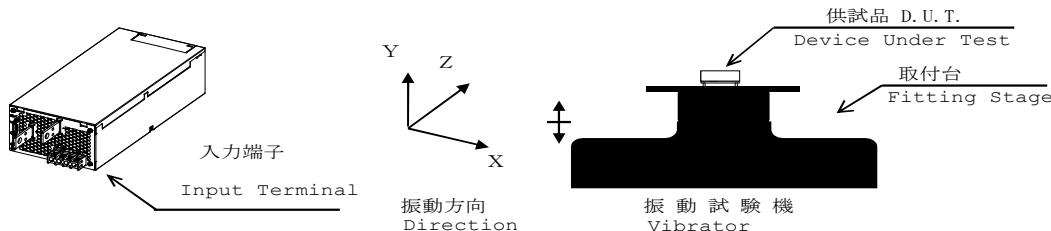
#### (2) 使用振動試験装置 Equipment used

• EMIC (株)製 EMIC CORP.	• 制御部 Controller	: VA-5	・ 加振部 Vibrator	: VE-1000
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#### (3) 試験条件 Test conditions

- 周波数範囲 10~55Hz  
Sweep frequency
- 掃引時間 1.0分間  
Sweep time 1.0min.
- 加速度 一定  $19.6\text{m/s}^2$  (2G)  
Acceleration Constant
- 振幅方向 X, Y, Z  
Direction
- 試験時間 各方向共 1 時間  
Test time 1 hour each

#### (4) 試験方法 Test method



#### (5) 試験結果 Test results

合 格 O K

入力電圧 Vin:100VAC

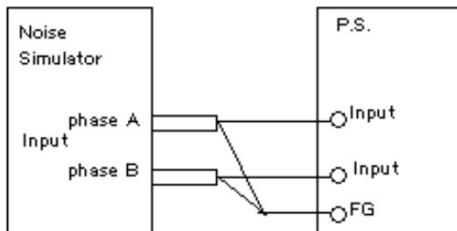
出力電流 Io:100%

測定確認項目 Check item	出力電圧 (V) Output voltage		リップルノイズ (mVp-p) Ripple noise	機構・実装状態 D.U.T.State
試験前 Before test	47.98		85.6	_____
試験後 After test	X	47.97	94.0	異常なし OK
	Y	47.97	90.7	異常なし OK
	Z	47.97	93.0	異常なし OK

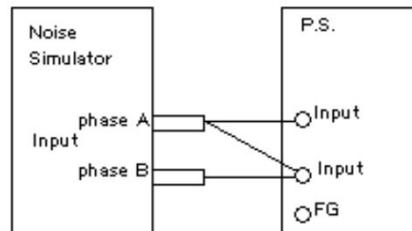
## 7. ノイズシミュレート試験 Noise simulate test

MODEL : HWS1500-24

### (1) 試験回路及び測定器 Test circuit and equipment



### Common Mode Noise Test



## Normal Mode Noise Test

シミュレーター : INS-4320(A) (ノイズ研究所)  
Simulator (Noise Laboratory Co.,LTD)

## (2) 試験条件 Test Conditions

- |                              |               |                          |                          |
|------------------------------|---------------|--------------------------|--------------------------|
| ・入力電圧<br>Input voltage       | : 100,230VAC  | ・ノイズ電圧<br>Noise level    | : 0V～2kV                 |
| ・出力電圧<br>Output voltage      | : 定格<br>Rated | ・位相<br>Phase shift       | : 0°～360°                |
| ・出力電流<br>Output Current      | : 0%,100%     | ・極性<br>Polarity          | : +,-                    |
| ・周囲温度<br>Ambient temperature | : 25°C        | ・印加モード<br>Mode           | : Normal<br>Common       |
| ・パルス幅<br>Pulse width         | : 50ns～1000ns | ・トリガ選択<br>Trigger select | : Line<br>Trigger select |

### (3) 判定条件 Acceptable conditions

- |              |                             |
|--------------|-----------------------------|
| 1.破壊しない事     | Not to be broken.           |
| 2.出力がダウンしない事 | Not to be shut down output. |
| 3.その他異常のない事  | No other out of orders.     |

#### (4) 試験結果 Test Result

合 格 O K

## 8. 热衝撃試験 Thermal shock test

### MODEL : HWS1500-12

#### (1) 使用計測器 Equipment used

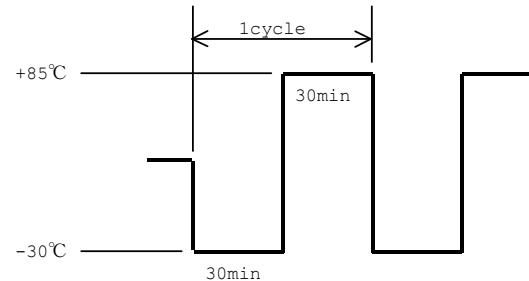
Thermal Shock Chamber TSA-101L-A(2) (TABAI ESPEC CORP).

#### (2) 供試品台数 The number of D.U.T.(Device Under Test)

2 台 (units)

#### (3) 試験条件 Test conditions

- ・電源周囲温度 : -30°C ⇔ 85°C  
Ambient temperature
- ・試験時間 : 図参照  
Test time Refer to Dwg.
- ・試験サイクル : 100 サイクル  
Test cycle 100 cycles
- ・非動作 : Not operating



#### (4) 試験方法 Test method

初期測定の後、供試品を試験槽に入れ、上記サイクルで試験を行う。100サイクル後に、供試品を常温常湿下に1時間放置し、出力に異常がない事を確認する。

Before testing, check if there is no abnormal output, then put the D.U.T. in testing chamber, and test it according to the above cycle. 100 cycles later, leave it for 1 hour at the room temperature, then check if there is no abnormal output.

#### (5) 試験結果 Test results

### 合 格 O K

入力電圧 Vin:100VAC 出力電流 Io:100%			12V			
			From		To	
リップルノイズ電圧 Ripple noise voltage		mVp-p	79.8		103.7	
入力変動 Line regulation	MIN	V	11.985	7 mV	11.976	9 mV
	MAX	V	11.992		11.985	
負荷変動 Load regulation	0%	V	12.004	19 mV	12.002	26 mV
	100%	V	11.985		11.976	
効率 Efficiency	Pin	W	1789.5		1790.7	
	Vout	V	11.985	83.7%	11.980	83.6%
	Iout	A	125		125	
半田状態・その他 Solder condition · etc.					異常なし OK	

## 9. FAN期待寿命 Fan life expectancy

### MODEL : HWS1500

(1) 使用製品名 Part name  
9A0812G4D031 (SANYO DENKI CO.)

(2) 期待寿命 Life expectancy  
メーカーによるファン単体の期待寿命データを示す（残存率 90 %）。  
また、ファン排気温度測定個所は、fig 1.に示す。

The data shows fan life expectancy for fan only by manufacture (90% survival rate).  
Fig 1 shows measuring point of fan exhaust temperature.

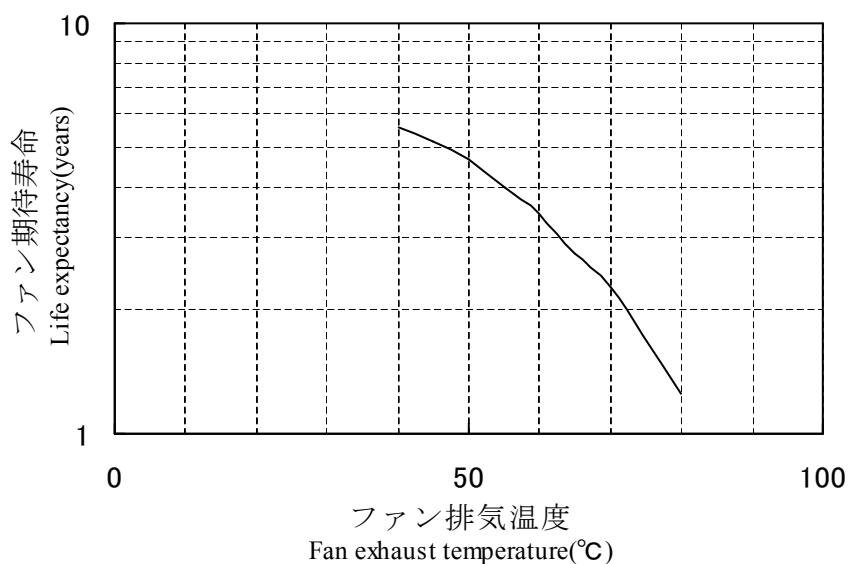


fig 1. ファン排気温度測定個所  
Measuring point of fan exhaust temperature.

