

# **GENESYS™ 5kW**

***RELIABILITY***

**DATA**

DWG: IA761-79-01		
APPD	CHK	DWG
22/5/18 <i>F</i>	<i>Yann</i> 22/05/18	<i>Uri M</i> 22/5/18

***TDK-LAMBDA***

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The above data is typical value. As all units have nearly the same characteristics, the data to be considered as ability value.

M.T.B.F.

Model: G10-500 3P400

Calculation based on parts stress reliability projection of Telcordia (Bellcore)  
 "Reliability Prediction Procedure for Electronic Equipment" Document number TR-322, Issue5  
 Individual failure  $\lambda_{SS}$  is calculated from electrical stress and temperature rise of each device.

$$MTBF = \frac{1}{\lambda_{equip}} = \frac{1}{\pi_E \sum_{i=1}^m N_i \cdot \lambda_{ssi}} \times 10^9 \text{ (hours)}$$

$$\lambda_{ssi} = \lambda_{Gi} \cdot \pi_{Qi} \cdot \pi_{Si} \cdot \pi_{Ti}$$

- $\lambda_{equip}$  : Total Equipment failure rate (FITs = Failures in  $10^9$  hours)
- $\lambda_{Gi}$  : Generic failure rate for the  $i$ th device
- $\pi_{Qi}$  : Quality factor for the  $i$ th device
- $\pi_{Si}$  : Stress factor for the  $i$ th device
- $\pi_{Ti}$  : Temperature factor for the  $i$ th device
- $m$  : Number of different device types
- $N_i$  : Quantity of  $i$ th device type
- $\pi_E$  : Equipment environmental factor

Conditions:

Ta=25C°  
 GF - Ground, Bening  
 Vout=10V  
 Iout=500A

M.T.B.F. = 189207 (HOURS)

## 2.COMPONENT DERATING

### G 5kW SERIES

#### Calculation method

##### (1) Conditions

Input:	Nominal
Output:	Vout - 100%, Iout - 100%
Ambient temperature:	50°C
Mounting Method:	Standard Mounting

##### (2) Semiconductors

Compared with maximum junction temperature and actual one which is calculated on case temperature, power dissipation and thermal impedance.

##### (3) IC, Resistors, Capacitors, etc.

Ambient temperature, operating conditions and power dissipation are within derating criteria.

##### (4) Calculation method of thermal impedance:

$$\Theta_{j-a} = \frac{T_j(\max) - T_a}{P_c(\max)} \quad \Theta_{j-c} = \frac{T_j(\max) - T_c}{P_c(\max)} \quad \Theta_{j-l} = \frac{T_j(\max) - T_l}{P_c(\max)}$$

*Tc* : Case Temperature at Start Point of Derating; 25°C in General

*Ta* : Ambient Temperature at Start Point of Derating; 25°C in General

*Pc* (max): Maximum Power Dissipation

*Tj* (max): Maximum Junction temperature

$\Theta_{j-c}$ : Thermal Impedance between Junction and Case

$\Theta_{j-a}$ : Thermal Impedance between Junction and Air

$\Theta_{j-l}$ : Thermal Impedance between Junction and Lead

Vin = 170Vac

Load = 100%

Ta=50°C

**INPUT 3-PHASE 200V**

D6 GBJ2506-F DIODES	Tjmax= 150 °C Pd = 18.34 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.6 °C/W DTc = 55.0 °C Tj = 116.0 °C	Pmax = --- W Tc = 105.0 °C D.F. = 77.3 %
D13 GBJ2506-F DIODES	Tjmax= 150 °C Pd = 18.34 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.6 °C/W DTc = 55.0 °C Tj = 116.0 °C	Pmax = --- W Tc = 105.0 °C D.F. = 77.3 %
D14 GBJ2506-F DIODES	Tjmax= 150 °C Pd = 18.34 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.6 °C/W DTc = 55.0 °C Tj = 116.0 °C	Pmax = --- W Tc = 105.0 °C D.F. = 77.3 %
A6 MIP2E4DMY MATSUSHITA	Tjmax= 150 °C Pd = 0.71 W Tj = Tc + (q j-c x Pd) =>	qj-c = 3.0 °C/W DTc = 24.0 °C Tj = 76.1 °C	Pmax = --- W Tc = 74.0 °C D.F. = 50.8 %
A7 MIP2E4DMY MATSUSHITA	Tjmax= 150 °C Pd = 0.99 W Tj = Tc + (q j-c x Pd) =>	qj-c = 3.0 °C/W DTc = 26.0 °C Tj = 79.0 °C	Pmax = --- W Tc = 76.0 °C D.F. = 52.6 %
A8 MIP2E2DMUL PANASONIC	Tjmax= 150 °C Pd = 1.23 W Tj = Tc + (q j-c x Pd) =>	qj-c = 10.0 °C/W DTc = 40.0 °C Tj = 102.3 °C	Pmax = --- W Tc = 90.0 °C D.F. = 68.2 %

Vin = 342Vac

Load = 100%

Ta=50°C

**INPUT 3-PHASE 400V**

D9 D45XT160-7000 SHINDENGEN	Tjmax= 150 °C Pd = 9.5 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.3 °C/W DTc = 24.0 °C Tj = 76.9 °C	Pmax = --- W Tc = 74.0 °C D.F. = 51.2 %
Q8 TN5050H-12WY ST	Tjmax= 150 °C Pd = 14 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.6 °C/W DTc = 24.0 °C Tj = 82.4 °C	Pmax = --- W Tc = 74.0 °C D.F. = 54.9 %
A2 MIP2E4DMY MATSUSHITA	Tjmax= 150 °C Pd = 0.72 W Tj = Tc + (q j-c x Pd) =>	qj-c = 3.0 °C/W DTc = 15.0 °C Tj = 67.2 °C	Pmax = --- W Tc = 65.0 °C D.F. = 44.8 %
A3 MIP2E4DMY MATSUSHITA	Tjmax= 150 °C Pd = 0.87 W Tj = Tc + (q j-c x Pd) =>	qj-c = 3.0 °C/W DTc = 30.0 °C Tj = 82.6 °C	Pmax = --- W Tc = 80.0 °C D.F. = 55.1 %
A5 MIP2E2DMUL PANASONIC	Tjmax= 150 °C Pd = 0.87 W Tj = Tc + (q j-c x Pd) =>	qj-c = 10.0 °C/W DTc = 20.0 °C Tj = 78.7 °C	Pmax = --- W Tc = 70.0 °C D.F. = 52.5 %

Vin = 170Vac

Load = 100%

Ta=50°C

**PFC200**

Q8 TK39N60W,S1VF Toshiba	Tjmax= 150 °C Pd = 11.38 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.5 °C/W DTc = 36.2 °C Tj = 91.5 °C	Tc = 86.2 °C D.F. = 61.0 %	Pmax = --- W
Q9 TK39N60W,S1VF Toshiba	Tjmax= 150 °C Pd = 11.38 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.5 °C/W DTc = 32.5 °C Tj = 87.8 °C	Tc = 82.5 °C D.F. = 58.5 %	Pmax = --- W
Q10 TK39N60W,S1VF Toshiba	Tjmax= 150 °C Pd = 11.38 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.5 °C/W DTc = 39.5 °C Tj = 94.8 °C	Tc = 89.5 °C D.F. = 63.2 %	Pmax = --- W
Q11 TK39N60W,S1VF Toshiba	Tjmax= 150 °C Pd = 11.38 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.5 °C/W DTc = 33.7 °C Tj = 89.0 °C	Tc = 83.7 °C D.F. = 59.3 %	Pmax = --- W
D5 IDH06G65C5 Toshiba	Tjmax= 150 °C Pd = 5.46 W Tj = Tc + (q j-c x Pd) =>	qj-c = 2.4 °C/W DTc = 23.4 °C Tj = 86.5 °C	Tc = 73.4 °C D.F. = 57.7 %	Pmax = 62.0 W
D6 IDH06G65C5 Toshiba	Tjmax= 150 °C Pd = 5.46 W Tj = Tc + (q j-c x Pd) =>	qj-c = 2.4 °C/W DTc = 22.0 °C Tj = 85.1 °C	Tc = 72.0 °C D.F. = 56.7 %	Pmax = 62.0 W
D7 IDH06G65C5 Toshiba	Tjmax= 150 °C Pd = 5.46 W Tj = Tc + (q j-c x Pd) =>	qj-c = 2.4 °C/W DTc = 26.6 °C Tj = 89.7 °C	Tc = 76.6 °C D.F. = 59.8 %	Pmax = 62.0 W
D8 IDH06G65C5 Toshiba	Tjmax= 150 °C Pd = 5.46 W Tj = Tc + (q j-c x Pd) =>	qj-c = 2.4 °C/W DTc = 30.0 °C Tj = 93.1 °C	Tc = 80.0 °C D.F. = 62.1 %	Pmax = 62.0 W

Vin = 342Vac

Load = 100%

Ta=50°C

**PFC400**

Q8 STW20N95K5 ST	Tjmax= 150 °C Pd = 13.98 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.5 °C/W DTc = 32.0 °C Tj = 89.0 °C	Tc = 82.0 °C D.F. = 59.3 %	Pmax = 250.0 W
Q9 STW20N95K5 ST	Tjmax= 150 °C Pd = 13.98 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.5 °C/W DTc = 32.0 °C Tj = 89.0 °C	Tc = 82.0 °C D.F. = 59.3 %	Pmax = 250.0 W
Q10 STW20N95K5 ST	Tjmax= 150 °C Pd = 13.98 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.5 °C/W DTc = 39.6 °C Tj = 96.6 °C	Tc = 89.6 °C D.F. = 64.4 %	Pmax = 250.0 W
Q11 STW20N95K5 ST	Tjmax= 150 °C Pd = 13.98 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.5 °C/W DTc = 39.5 °C Tj = 96.5 °C	Tc = 89.5 °C D.F. = 64.3 %	Pmax = 250.0 W
D5 STTH810D ST	Tjmax= 175 °C Pd = 1.69 W Tj = Tc + (q j-c x Pd) =>	qj-c = 2.5 °C/W DTc = 15.0 °C Tj = 69.2 °C	Tc = 65.0 °C D.F. = 39.6 %	Pmax = 250.0 W
D6 STTH810D ST	Tjmax= 175 °C Pd = 1.69 W Tj = Tc + (q j-c x Pd) =>	qj-c = 2.5 °C/W DTc = 15.0 °C Tj = 69.2 °C	Tc = 65.0 °C D.F. = 39.6 %	Pmax = 250.0 W
D7 STTH810D ST	Tjmax= 175 °C Pd = 1.69 W Tj = Tc + (q j-c x Pd) =>	qj-c = 2.5 °C/W DTc = 15.0 °C Tj = 69.2 °C	Tc = 65.0 °C D.F. = 39.6 %	Pmax = 250.0 W
D8 STTH810D ST	Tjmax= 175 °C Pd = 1.69 W Tj = Tc + (q j-c x Pd) =>	qj-c = 2.5 °C/W DTc = 15.0 °C Tj = 69.2 °C	Tc = 65.0 °C D.F. = 39.6 %	Pmax = 250.0 W

Vin = 342Vac

Load = 100%

Ta=50°C

**PFC480**

Q8 SCT20N120 ST	Tjmax= 200 °C Pd = 17.57 W Tj = Tc + (q j-c x Pd) =>	qj-c = 1.0 °C/W DTc = 32.2 °C Tj = 99.8 °C	Tc = 82.2 °C D.F. = 49.9 %	Pmax = 175.0 W
Q9 SCT20N120 ST	Tjmax= 200 °C Pd = 17.57 W Tj = Tc + (q j-c x Pd) =>	qj-c = 1.0 °C/W DTc = 34.0 °C Tj = 101.6 °C	Tc = 84.0 °C D.F. = 50.8 %	Pmax = 175.0 W
Q10 SCT20N120 ST	Tjmax= 200 °C Pd = 17.57 W Tj = Tc + (q j-c x Pd) =>	qj-c = 1.0 °C/W DTc = 55.7 °C Tj = 123.3 °C	Tc = 105.7 °C D.F. = 61.6 %	Pmax = 175.0 W
Q11 SCT20N120 ST	Tjmax= 200 °C Pd = 17.57 W Tj = Tc + (q j-c x Pd) =>	qj-c = 1.0 °C/W DTc = 49.1 °C Tj = 116.7 °C	Tc = 99.1 °C D.F. = 58.3 %	Pmax = 175.0 W
D5 STTH810D ST	Tjmax= 175 °C Pd = 1.717 W Tj = Tc + (q j-c x Pd) =>	qj-c = 2.5 °C/W DTc = 12.6 °C Tj = 66.9 °C	Tc = 62.6 °C D.F. = 38.2 %	Pmax = 250.0 W
D6 STTH810D ST	Tjmax= 175 °C Pd = 1.717 W Tj = Tc + (q j-c x Pd) =>	qj-c = 2.5 °C/W DTc = 12.6 °C Tj = 66.9 °C	Tc = 62.6 °C D.F. = 38.2 %	Pmax = 250.0 W
D7 STTH810D ST	Tjmax= 175 °C Pd = 1.717 W Tj = Tc + (q j-c x Pd) =>	qj-c = 2.5 °C/W DTc = 15.0 °C Tj = 69.3 °C	Tc = 65.0 °C D.F. = 39.6 %	Pmax = 250.0 W
D8 STTH810D ST	Tjmax= 175 °C Pd = 1.717 W Tj = Tc + (q j-c x Pd) =>	qj-c = 2.5 °C/W DTc = 15.0 °C Tj = 69.3 °C	Tc = 65.0 °C D.F. = 39.6 %	Pmax = 250.0 W

Vin = 170Vac

Load = 100%

Ta=40°C

**DC/DC 10V**

Q1 FMW30N60S1HF Fuji	Tjmax= 150 °C Pd = 13.15 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.57 °C/W DTc = 52.0 °C Tj = 109.5 °C	Tc = 102.0 °C D.F. = 73.0 %	Pmax = 220.0 W
Q2 FMW30N60S1HF Fuji	Tjmax= 150 °C Pd = 13.15 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.57 °C/W DTc = 60.0 °C Tj = 117.5 °C	Tc = 110.0 °C D.F. = 78.3 %	Pmax = 220.0 W
Q5 FMV40N60S1 Fuji	Tjmax= 150 °C Pd = 5.41 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.96 °C/W DTc = 51.5 °C Tj = 106.7 °C	Tc = 101.5 °C D.F. = 71.1 %	Pmax = 130.0 W
Q6 FMV40N60S1 Fuji	Tjmax= 150 °C Pd = 5.39 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.96 °C/W DTc = 49.0 °C Tj = 104.2 °C	Tc = 99.0 °C D.F. = 69.4 %	Pmax = 130.0 W
Q9 FMV40N60S1 Fuji	Tjmax= 150 °C Pd = 5.58 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.96 °C/W DTc = 49.0 °C Tj = 104.4 °C	Tc = 99.0 °C D.F. = 69.6 %	Pmax = 130.0 W
Q10 FMV40N60S1 Fuji	Tjmax= 150 °C Pd = 6.64 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.96 °C/W DTc = 46.5 °C Tj = 102.9 °C	Tc = 96.5 °C D.F. = 68.6 %	Pmax = 130.0 W
Q17,Q19,Q21 IPP023N04N G Infineon	Tjmax= 175 °C Pd = 0.65 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.9 °C/W DTc = 51.0 °C Tj = 101.6 °C	Tc = 101.0 °C D.F. = 58.0 %	Pmax = 167.0 W
Q23~Q27 IPP023N04N G Infineon	Tjmax= 175 °C Pd = 0.65 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.9 °C/W DTc = 51.0 °C Tj = 101.6 °C	Tc = 101.0 °C D.F. = 58.0 %	Pmax = 167.0 W
D4 IDH10G65C5 Infineon	Tjmax= 175 °C Pd = 2.6 W Tj = Tc + (q j-c x Pd) =>	qj-c = 1.7 °C/W DTc = 40.1 °C Tj = 94.5 °C	Tc = 90.1 °C D.F. = 54.0 %	Pmax = --- W

Vin = 170Vac

Load = 90%

Ta=50°C

**DC/DC 10V**

Q1 FMW30N60S1HF Fuji	Tjmax= 150 °C Pd = 13.15 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.57 °C/W DTc = 52.0 °C Tj = 109.5 °C	Tc = 102.0 °C D.F. = 73.0 %	Pmax = 220.0 W
Q2 FMW30N60S1HF Fuji	Tjmax= 150 °C Pd = 13.15 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.57 °C/W DTc = 60.0 °C Tj = 117.5 °C	Tc = 110.0 °C D.F. = 78.3 %	Pmax = 220.0 W
Q5 FMV40N60S1 Fuji	Tjmax= 150 °C Pd = 5.41 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.96 °C/W DTc = 51.5 °C Tj = 106.7 °C	Tc = 101.5 °C D.F. = 71.1 %	Pmax = 130.0 W
Q6 FMV40N60S1 Fuji	Tjmax= 150 °C Pd = 5.39 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.96 °C/W DTc = 49.0 °C Tj = 104.2 °C	Tc = 99.0 °C D.F. = 69.4 %	Pmax = 130.0 W
Q9 FMV40N60S1 Fuji	Tjmax= 150 °C Pd = 5.58 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.96 °C/W DTc = 49.0 °C Tj = 104.4 °C	Tc = 99.0 °C D.F. = 69.6 %	Pmax = 130.0 W
Q10 FMV40N60S1 Fuji	Tjmax= 150 °C Pd = 6.64 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.96 °C/W DTc = 46.5 °C Tj = 102.9 °C	Tc = 96.5 °C D.F. = 68.6 %	Pmax = 130.0 W
Q17,Q19,Q21 IPP023N04N G Infineon	Tjmax= 175 °C Pd = 0.65 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.9 °C/W DTc = 51.0 °C Tj = 101.6 °C	Tc = 101.0 °C D.F. = 58.0 %	Pmax = 167.0 W
Q23~Q27 IPP023N04N G Infineon	Tjmax= 175 °C Pd = 0.65 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.9 °C/W DTc = 51.0 °C Tj = 101.6 °C	Tc = 101.0 °C D.F. = 58.0 %	Pmax = 167.0 W
D4 IDH10G65C5 Infineon	Tjmax= 175 °C Pd = 2.6 W Tj = Tc + (q j-c x Pd) =>	qj-c = 1.7 °C/W DTc = 40.1 °C Tj = 94.5 °C	Tc = 90.1 °C D.F. = 54.0 %	Pmax = --- W

Vin = 170Vac

Load = 100%

Ta=50°C

**DC/DC 600V**

Q1 FMW30N60S1HF Fuji	Tjmax= 150 °C Pd = 13.37 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.57 °C/W DTc = 52.0 °C Tj = 109.6 °C	Tc = 102.0 °C D.F. = 73.1 %	Pmax = 220.0 W
Q2 FMW30N60S1HF Fuji	Tjmax= 150 °C Pd = 11.18 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.57 °C/W DTc = 60.0 °C Tj = 116.4 °C	Tc = 110.0 °C D.F. = 77.6 %	Pmax = 220.0 W
Q5 FMV40N60S1 Fuji	Tjmax= 150 °C Pd = 4.78 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.96 °C/W DTc = 37.0 °C Tj = 91.6 °C	Tc = 87.0 °C D.F. = 61.1 %	Pmax = 130.0 W
Q6 FMV40N60S1 Fuji	Tjmax= 150 °C Pd = 4.73 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.96 °C/W DTc = 38.0 °C Tj = 92.5 °C	Tc = 88.0 °C D.F. = 61.7 %	Pmax = 130.0 W
Q9 FMV40N60S1 Fuji	Tjmax= 150 °C Pd = 5.24 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.96 °C/W DTc = 36.0 °C Tj = 91.0 °C	Tc = 86.0 °C D.F. = 60.7 %	Pmax = 130.0 W
Q10 FMV40N60S1 Fuji	Tjmax= 150 °C Pd = 5 W Tj = Tc + (q j-c x Pd) =>	qj-c = 0.96 °C/W DTc = 38.0 °C Tj = 92.8 °C	Tc = 88.0 °C D.F. = 61.9 %	Pmax = 130.0 W
D31~D35 IDH02SG120 Infineon	Tjmax= 175 °C Pd = 3.414 W Tj = Tc + (q j-c x Pd) =>	qj-c = 2.0 °C/W DTc = 40.5 °C Tj = 97.3 °C	Tc = 90.5 °C D.F. = 55.6 %	Pmax = --- W
D4 IDH10G65C5 Infineon	Tjmax= 175 °C Pd = 2.2 W Tj = Tc + (q j-c x Pd) =>	qj-c = 1.7 °C/W DTc = 40.0 °C Tj = 93.7 °C	Tc = 90.0 °C D.F. = 53.6 %	Pmax = --- W

### 3.Main Components Temperature Rise

G10-500 3Φ200

Location No.	Parts Name	$\Delta T$ Temperature Rise (°C)	
		Standard Mounting	
DC-DC	T3 IN	Transformer	84.7
	T3 Core	Transformer	55.7
	Q19	Mosfet	56.8
	Q9	Mosfet	40.7
	Q2	Mosfet	56.0
	D4	Diode	36.0
	Q32	Mosfet	33.4
	L3 IN	Choke	58.8
	L3 Core	Choke	39.3
	C5	E-Cap	40.7
	C17	E-Cap	26.9
	R99	Shunt	64.0
PFC200	L1 Core	Choke	18.3
	L1 IN	Choke	47.5
	D7	Diode	29.4
	Q8	Mosfet	44.5
	C21	E-Cap	16.5
OUTPUT FILTER	C8	E-Cap	33.6
	C1	E-Cap	34.0
	L1 Core	Choke	33.6
INPUT200	D13	Bridge	27.6
	RL1	Relay	30.6
	A8	Top-Switch	40.0
	A7	Top-Switch	25.7
	T1	Transformer	15.3
	T2	Transformer	32.8
	C46	E-Cap	9.8
	C19	E-Cap	23.6
	C38	E-Cap	15.4
	C43	E-Cap	20.6

Conditions:

Standard Mounting	
Ta	40°C
Input Voltage	170~265V
Output Voltage	10V
Output Current	500A

### 3.Main Components Temperature Rise

G10-500 3Φ200

Location No.	Parts Name	$\Delta T$ Temperature Rise (°C)	
		Standard Mounting	
DC-DC	T3 IN	Transformer	72.0
	T3 Core	Transformer	46.4
	Q19	Mosfet	50.2
	Q9	Mosfet	35.0
	Q2	Mosfet	48.2
	D4	Diode	39.0
	Q32	Mosfet	32.3
	L3 IN	Choke	49.1
	L3 Core	Choke	34.2
	C5	E-Cap	36.3
	C17	E-Cap	22.0
	R99	Shunt	55.4
PFC200	L1 Core	Choke	18.3
	L1 IN	Choke	47.5
	D7	Diode	29.4
	Q8	Mosfet	44.5
	C21	E-Cap	16.5
OUTPUT FILTER	C8	E-Cap	28.0
	C1	E-Cap	29.1
	L1 Core	Choke	28.3
INPUT200	D13	Bridge	27.6
	RL1	Relay	30.6
	A8	Top-Switch	40.0
	A7	Top-Switch	25.7
	T1	Transformer	15.3
	T2	Transformer	32.8
	C46	E-Cap	9.8
	C19	E-Cap	23.6
	C38	E-Cap	15.4
	C43	E-Cap	20.6

Conditions:

Standard Mounting	
Ta	50°C
Input Voltage	170~265V
Output Voltage	10V
Output Current	450A

### 3.Main Components Temperature Rise

G10-500 3Φ400

Location No.	Parts Name	$\Delta T$ Temperature Rise (°C)	
		Standard Mounting	
DC-DC	T3 IN	Transformer	83.3
	T3 Core	Transformer	54.3
	Q19	Mosfet	54.0
	Q9	Mosfet	34.2
	Q2	Mosfet	49.4
	D4	Diode	38.9
	Q32	Mosfet	33.4
	L3 IN	Choke	56.8
	L3 Core	Choke	37.4
	C5	E-Cap	39.5
	C17	E-Cap	22.4
	R99	Shunt	63.1
PFC400	L2 Core	Choke	15.7
	L2 IN	Choke	49.8
	D8	Diode	11.1
	Q11	Mosfet	44.6
	C21	E-Cap	17.8
OUTPUT FILTER	C8	E-Cap	35.5
	C1	E-Cap	33.5
	L1 Core	Choke	27.7
INPUT400	D9	Bridge	46.0
	L2	Choke	38.0
	A3	Top-Switch	20.2
	A5	Top-Switch	30.3
	T1	Transformer	12.8
	T2	Transformer	30.6
	C35	E-Cap	7.1
	C5	E-Cap	18.8
	C32	E-Cap	13.5
	C10	E-Cap	18.6

Conditions:

Standard Mounting	
Ta	40°C
Input Voltage	342~460V
Output Voltage	10V
Output Current	500A

### 3.Main Components Temperature Rise

G10-500 3Φ400

Location No.	Parts Name	$\Delta T$ Temperature Rise (°C)	
		Standard Mounting	
DC-DC	T3 IN	Transformer	69.8
	T3 Core	Transformer	46.4
	Q19	Mosfet	45.9
	Q9	Mosfet	29.9
	Q2	Mosfet	44.7
	D4	Diode	35.4
	Q32	Mosfet	28.7
	L3 IN	Choke	47.2
	L3 Core	Choke	31.4
	C5	E-Cap	33.0
	C17	E-Cap	19.7
	R99	Shunt	53.1
PFC400	L2 Core	Choke	15.7
	L2 IN	Choke	49.8
	D8	Diode	11.1
	Q11	Mosfet	44.6
	C21	E-Cap	17.8
OUTPUT FILTER	C8	E-Cap	28.3
	C1	E-Cap	27.8
	L1 Core	Choke	23.5
INPUT400	D9	Bridge	46.0
	L2	Choke	38.0
	A3	Top-Switch	20.2
	A5	Top-Switch	30.3
	T1	Transformer	12.8
	T2	Transformer	30.6
	C35	E-Cap	7.1
	C5	E-Cap	18.8
	C32	E-Cap	13.5
	C10	E-Cap	18.6

Conditions:

Standard Mounting	
Ta	50°C
Input Voltage	342~460V
Output Voltage	10V
Output Current	450A

### 3.Main Components Temperature Rise

G600-8.5 3Φ200

Location No.	Parts Name	$\Delta T$ Temperature Rise (°C)	
		Standard Mounting	
DC-DC	Q2	Mosfet	59.1
	D34	Diode	40.4
	Q10	Mosfet	39.8
	T3 IN	Transformer	79.9
	T3 Core	Transformer	43.9
	Q16	Mosfet	29.8
	L1	Choke	34.3
	L2	Choke	65.1
	L2 Core	Choke	38.7
	R99	Shunt	32.0
	C5	E-Cap	29.6
	C8	E-Cap	28.4
PFC200	L1 Core	Choke	55.4
	L1 IN	Choke	18.3
	D7	Diode	47.5
	Q8	Mosfet	29.4
	C21	E-Cap	44.5
OUTPUT FILTER	L1	Choke	27.5
	C14	E-Cap	25.6
	C4	E-Cap	19.5
INPUT200	D13	Bridge	28.3
	RL1	Relay	27.6
	A8	Top-Switch	30.6
	A7	Top-Switch	40.0
	T1	Transformer	25.7
	T2	Transformer	15.3
	C46	E-Cap	32.8
	C19	E-Cap	9.8
	C38	E-Cap	23.6
	C43	E-Cap	15.4

Conditions:

Standard Mounting	
Ta	50°C
Input Voltage	170V~265V
Output Voltage	600V
Output Current	8.50A

### 3.Main Components Temperature Rise

G600-8.5 3Φ400

Location No.	Parts Name	$\Delta T$ Temperature Rise (°C)	
		Standard Mounting	
DC-DC	Q2	Mosfet	59.1
	D34	Diode	40.4
	Q10	Mosfet	39.8
	T3 IN	Transformer	79.9
	T3 Core	Transformer	43.9
	Q16	Mosfet	29.8
	L1	Choke	34.3
	L2	Choke	65.1
	L2 Core	Choke	38.7
	R99	Shunt	32.0
	C5	E-Cap	29.6
	C8	E-Cap	28.4
PFC400	L2 Core	Choke	15.7
	L2 IN	Choke	49.8
	D8	Diode	11.1
	Q11	Mosfet	44.6
	C21	E-Cap	17.8
OUTPUT FILTER	L1	Choke	27.5
	C14	E-Cap	25.6
	C4	E-Cap	19.5
INPUT400	D9	Bridge	46.0
	L2	Choke	38.0
	A3	Top-Switch	20.2
	A5	Top-Switch	30.3
	T1	Transformer	12.8
	T2	Transformer	30.6
	C35	E-Cap	7.1
	C5	E-Cap	18.8
	C32	E-Cap	13.5
	C10	E-Cap	18.6

Conditions:

Standard Mounting	
Ta	50°C
Input Voltage	342~460V
Output Voltage	600V
Output Current	8.5A

#### 4.ELECTROLYTIC CAPACITORS LIFE TIME ESTIMATION

MODEL	COMPUTED LIFE (year) at Tambient		
	30°C	40°C	50°C
G10V-500A	11.8	5.9	2.9
G600V-8.5A	15	15	8.1

FORMULA  $L = Lo \times 2^{\frac{105-T_c}{10}}$  (years)

$L$ : Elec.capacitor computed life (24 hours per day,365 days operation)

$Lo$ : Guarantee life for Elec.capacitor

$T_c$ : Case temperature of Elec.capacitor

Standard Mounting	
Input Voltage	Nom.
Output Voltage	100%
Output Current	100%

## 5. ABNORMAL TEST

## INPUT 3P200

Condition: Ta:25°C Input:230VAC Vout:100% Iout:100%

No.	Test Position		Failure Mode	Study result (prediction of the phenomena)															Note			
	Location No.	Test Point		Short	Open	Fire	Slight Smoke	Smoke	Burst	Smell	Red Hot	Damaged	Fuse Open	O P	V P	C P	T P	O P	AC FAIL	No Output	No Change	PS functional after AC recycle
1	A8	1-2	•																•	•	•	Display stopped working
2		1		•															•	•	•	Display stopped working
3		2-3	•								•											R63
4		2																	•	•	•	Display stopped working
5		3-1	•	•							•							•	•	•	•	R63, ZD3, A6
6		3		•	•													•	•	•	•	Display stopped working
7	A7	1-2	•																•	•	•	Internal Error
8		1		•														•	•	•	•	Internal Error
9		2-3	•				•	•										•	•	•	•	R85
10		2		•	•													•	•	•	•	Internal Error
11		3-1	•				•	•										•	•	•	•	R85, ZD6, A7
12		3		•														•	•	•	•	Internal Error
13	A6	1-2	•															•	•	•	•	Output Hicc-Up, OTP after 3 min
14		1		•														•	•	•	•	Output Hicc-Up, OTP after 3 min
15		2-3	•								•							•	•	•	•	R137, Q8
16		2		•														•	•	•	•	Output Hicc-Up, OTP after 3 min
17		3-1	•								•							•	•	•	•	R137, ZD5, Q8, Q20, Q17, Q18
18		3		•	•													•	•	•	•	Output Hicc-Up, OTP after 3 min
19	C10		•															•	•	•	•	Internal Error
20				•																		
29	C48		•															•	•	•	•	Display stopped working
30				•	•													•	•	•	•	
37	C42		•															•	•	•	•	FAN's stopped working, OTP after 3 min
38				•														•	•	•	•	
47	D13	1-3	•								•			•	•							F3
48		1		•														•	•	•	•	Output - unstable
49		3-4	•								•			•	•							F3
50		4		•														•	•	•	•	Output - unstable
55	D25	A-C	•															•	•	•	•	Display stopped working
56		A		•														•	•	•	•	
61	D16	A-C	•															•	•	•	•	Internal Error
62		A		•														•	•	•	•	
63	D30	A-C	•															•	•	•	•	Output Hicc-Up
64		A		•														•	•	•	•	
65	Q18	B-E	•															•	•	•	•	Hicc-Up, OTP after 3 min
66		B		•														•	•	•	•	Hicc-Up, OTP after 3 min
67		K-E	•															•	•	•	•	VFAN=6V
68		E		•														•	•	•	•	Hicc-Up, OTP after 3 min
69		K-B	•															•	•	•	•	VFAN=6.5V
70		K		•														•	•	•	•	Hicc-Up, OTP after 3 min

## 5. ABNORMAL TEST

## PFC 3P200

Condition: Ta:25°C Input:230VAC Vout:100% Iout:100%

No.	Test Position		Failure Mode	Study result (prediction of the phenomena)														Others	Note	
	Location No.	Test Point		Short	Open	Fire	Slight Smoke	Smoke	Burst	Smell	Red Hot	Damaged	Fuse Open	O V P	O C P	O T P	O C P	AC FAIL	No Output	No Change
1	C21		•	•	•						•	•						•		D1, Input3P200 - F1, F3
2			•	•														•		
3	D3	A-C	•															•	•	Input3P200 - F1, F2
4		A	•	•														•	•	
5	D5	A-C	•															•	•	Display shows: V - 0 and I - 0
6		A	•	•														•		
7	L1		•								•	•								Q8, Q10, R30, ZD1; Input3P200 - F1, F3
8			•	•							•	•								Q9, Q11, R17, R31, ZD2; Input3P200 - F1, F3
9	Q3	B-E	•																	
10		B	•	•							•	•								Q9, Q11, R17, ZD2; Input3P200 - F1, F3
11		K-E	•																	
12		E	•								•	•								Q9, Q11, R17, ZD2; Input3P200 - F1, F3
13		K-B	•								•	•								Q9, Q11, R17, ZD2; Input3P200 - F1, F3
14		K	•																	
15	Q4	B-E	•																	
16		B	•	•							•	•								Q8, Q10, R30, ZD1; Input3P200 - F1, F3
17		K-E	•								•	•								Q9, Q11, R17, R31, ZD2; Input3P200 - F1, F3
18		E	•								•	•								Q8, Q10, R30, ZD1; Input3P200 - F1, F3
19		K-B	•								•	•								Q9, Q11, R17, R31, ZD2; Input3P200 - F1, F3
20		K	•								•	•								Q8, Q10, R30, ZD1; Input3P200 - F2, F3
21	Q10	G-S	•								•	•								Q9, Q11, R17, R31, ZD2; Input3P200 - F1, F3
22		G	•								•	•								Q8, Q10, R19, ZD1; Input3P200 - F2, F3
23		D-S	•								•	•								Q8, Q10; Input3P200 - F1, F2
24		S	•								•	•								Q8, Q10, R19, R30, ZD1; Input3P200 - F1, F2
25		D-G	•								•	•								Q8, Q10, R19, R30, ZD1; Input3P200 - F1, F2
26		D	•	•							•	•								Q8, Q10, R19, R30, ZD1; Input3P200 - F1, F2

## 5. ABNORMAL TEST

## INPUT 3P400

Condition: Ta:25°C Input:400VAC Vout:100% Iout:100%

No.	Test Position		Failure Mode	Study result (prediction of the phenomena)														Note			
	Location No.	Test Point		Short	Open	Fire	Slight Smoke	Smoke	Burst	Smell	Red Hot	Damaged	Fuse Open	O V P	O C P	O T P	AC FAIL	No Output	No Change	PS functional after AC recycle	Others
1	A5	1-2	•	•										•	•	•	•	•	•	•	Display stopped working
2		1	•	•										•	•	•	•	•	•	•	Display stopped working
3		2-3	•	•							•	•			•	•	•	•	•	•	F1, F3, D22, D23, Q5, R105, C80;
4		2	•	•													•	•	•	•	Display stopped working
5		3-1	•	•							•	•			•	•	•	•	•	•	F1, F3, D22, D23, Q5, R105, C95, C80, C100, ZD2
6		3	•	•													•	•	•	•	Display stopped working
7	A2	1-2	•	•										•	•	•	•	•	•	•	FAN's stopped working, OTP after 3 min
8		1	•	•										•	•	•	•	•	•	•	FAN's stopped working, OTP after 3 min
9		2-3	•	•							•			•	•	•	•	•	•	•	R105, Q3
10		2	•	•										•	•	•	•	•	•	•	FAN's stopped working, OTP after 3 min
11		2-3	•	•							•			•	•	•	•	•	•	•	R165, Q5, ZD5, Q19, Q20;
12		3	•	•										•	•	•	•	•	•	•	FAN's stopped working, OTP after 3 min
13	A3	1-2	•	•													•	•	•	•	Internal Error
14		1	•	•													•	•	•	•	Internal Error
15		2-3	•	•							•	•					•	•	•	•	F1, F3, R90, Q5
16		2	•	•													•	•	•	•	Internal Error
17		3-1	•	•							•	•					•	•	•	•	F1, F3, R90, A2, ZD1, Q17, Q5
18		3	•	•													•	•	•	•	Internal Error
19	C9		•	•													•	•	•	•	Internal Error
20			•	•													•	•	•	•	
21	C34		•	•													•	•	•	•	display stopped working
22			•	•													•	•	•	•	
23	D9	4-1	•	•							•			•	•		•	•	•	•	F1, F3
24		4	•	•													•	•	•	•	Output - unstable
25		3-5	•	•							•			•	•		•	•	•	•	F2, F3
26		3	•	•													•	•	•	•	Output - unstable
27	D29	A-C	•	•													•	•	•	•	Display stopped working
28		A	•	•													•	•	•	•	
29	D32	A-C	•	•										•	•		•	•	•	•	FAN's stopped working, OTP after 3 min
30		A	•	•													•	•	•	•	
31	D16	A-C	•	•													•	•	•	•	Internal Error
32		A	•	•													•	•	•	•	
33	Q21	G-S	•	•													•	•	•	•	
34		G	•	•													•	•	•	•	
35	D-S	•	•								•			•			•	•	•	•	F1, F2
36		S	•	•													•	•	•	•	
37		D-G	•	•							•	•			•	•	•	•	•	•	F1, F2, Q3
38		D	•	•													•	•	•	•	

## 5. ABNORMAL TEST

## PFC 3P400

Condition: Ta:25°C Input:400VAC Vout:100% Iout:100%

No.	Location No.	Test Point	Test Position		Failure Mode	Study result (prediction of the phenomena)												Others	Note	
			Short	Open		Fire	Slight Smoke	Smoke	Burst	Smell	Red Hot	Damaged	Fuse Open	O P	O P	O P	T P	AC FAIL	No Output	
1	C6		•											•						
2				•																
3	C9		•														•	•	•	Internal Error
4																	•			
5	C21		•	•							•	•		•	•	•				
6																	•			
7	D5	A-C	•														•	•	•	Display shows: V - 0 and I - 0
8		A		•																
9	L1	A-B	•							•	•									Q10, Input400 - F1, F3
10		A																		Q9, Q11 - temp enlarge from 60°C to 117°C
11		1-2	•			•		•	•								•	•		L1/1-2, Input400 - F1, F2, F3
12		1		•													•			
13	Q10	G-S	•														•	•		Q9, Q11 - temp enlarge from 60°C to 117°C
14		G		•																Q10; Input400 - F1, F2, F3
15		D-S	•																	Input400 - F1, F2, F3
16		S		•																Q8; Input400 - F1, F2
17		D-G	•																	Q10; Input400 - F1, F2, F3
18		D		•	•												•			Q8; Input400 - F1, F3

## 5. ABNORMAL TEST

DCDC 10V

Condition: Ta:25°C Input:230VAC Vout:100% Iout:100%

No.	Test Position		Failure Mode	Study result (prediction of the phenomena)												Others			
	Location No.	Test Point		Short	Open	Fire	Slight Smoke	Smoke	Burst	Smell	Red Hot	Damaged	Fuse Open	O V P	O C P	O T P	AC FAIL	No Output	No Change PS functional after AC recycle
1	C8		•	•						•	•	•					•		A1, Q2, Q6~Q10, D11, D13, D14, ZD1, R6, R39, R40, R41, R42
2			•														•		
3	C17		•							•	•						•		PFC3P200 - D1; Input3P200 - F1, F3
4			•	•													•		
5	L3		•														•		
6			•														•	•	
7	Q1	G-S	•														•	•	Q2 temp enlarge from 57°C to 76°C
8		G	•	•													•	•	
9		D-S	•														•	•	
10		S	•														•	•	Q2 temp enlarge from 57°C to 76°C
11		D-G	•														•	•	
12		D	•	•													•	•	Q2 temp enlarge from 57°C to 76°C
13	Q5	G-S	•														•	•	Vo go down to 6V; Mode CV change to CC
14		G	•	•													•	•	A1, Q6, Q5, C12, C14, C20, Q1, D1, R2, ZD1, R5
15		D-S	•														•	•	A1, Q6, Q5, Q1, D1, R1, R2, ZD1, R5
16		S	•														•	•	Vo go down to 6V; Mode CV change to CC
17		D-G	•														•	•	A1, Q5, Q6, Q4, Q1, D1, D6, D8, R1, R2, ZD1, R5, R27, R28,
18		D	•	•													•	•	Vo go down to 6V; Mode CV change to CC
19	Q23	G-S	•														•	•	
20		G	•	•													•	•	
21		D-S	•					•	•	•						•			A1, Q25, Q5~Q7, Q9, Q1, D1, D6, R2, ZD1, R5, R27, R30, R39
22		S	•														•	•	
23		D-G	•					•	•	•						•			A1, Q22, Q23, Q25, Q5~Q7, Q9, Q1, D1, D6, R2, ZD1, R5, R27, R30, R39, R84
24		D	•	•													•		
25	T3	1-2	•					•	•	•						•			A1, Q5, Q9, Q10, Q7, C12, C14, C20, Q1, D1, D6, R2, ZD1, R5, R39
26		1	•														•	•	
27		A-C	•														•	•	A1, Q17, Q25, Q1, Q2, Q5~Q7, Q9, D1, D6, ZD1, R5, R6, R27, R30, R39
28		A	•	•													•	•	Vo go down to 6V
29		B-C	•														•	•	A1, Q17, Q25, Q1, Q2, Q5~Q7, Q9, D1, D6, ZD1, R5, R6, R27, R30, R39
30		B	•														•	•	Vo go down to 6V

## 5. ABNORMAL TEST

## DCDC 600V

Condition: Ta:25°C Input:230VAC Vout:100% Iout:100%

No.	Location No.	Test Point	Test Position		Failure Mode	Study result (prediction of the phenomena)										Others	Note		
			Short	Open		Fire	Slight Smoke	Smoke	Burst	Smell	Red Hot	Damaged	Fuse Open	O V P	O C P	O T P	AC FAIL	No Output	
1	C4		•								•		•						
2				•													•		
3	C7		•									•					•		
4																	•		
5	C16		•	•							•	•							PFC3P200 - D1; Input3P200 - F1, F3
6																	•		
7	D22	A-C	•														•		
8		A		•													•		
9	D32	A-C	•							•	•							A1, Q1, Q8, Q9, Q10, Q14, Q15, D1, D35, D13, D11, ZD1, R1, R5, R39, R40 PFC3P200 - Q1	
10		A		•							•							•	R63~R66, R68, R71, R66, R69; Vo go down to 360V; Mode CV change to CC
11	L3	8.9-10,11	•														•		
12		8.9		•													•		
13		5.4-3.2	•														•		
14		5.4		•													•		
15	Q1	G-S	•														•	Q2 temp enlarge from 57°C to 76°C	
16		G		•							•						•		
17		D-S	•								•						•	Q2 temp enlarge from 57°C to 76°C	
18		S		•													•	Q2 temp enlarge from 57°C to 76°C	
19		D-G	•								•						•	Q2 temp enlarge from 57°C to 76°C	
20		D		•													•	Q2 temp enlarge from 57°C to 76°C	
21	Q5	G-S	•														•	Vo go down to 360V; Mode CV change to CC	
22		G		•						•	•						•	A1, Q6, Q5, C12, Q1, D1, R2, ZD1, R5 A1, Q6, Q5, Q1, D1, R1, R2, ZD1, R5	
23		D-S	•							•	•						•	Vo go down to 360V; Mode CV change to CC	
24		S		•													•	A1, R149, Q5, Q6, Q3, Q1, D1, D6, D8, R1, R2, ZD1, R5, R27, R28	
25		D-G	•							•	•						•	Vo go down to 360V; Mode CV change to CC	
26		D		•													•	Vo go down to 360V; Mode CV change to CC	
27	T3	1-2	•							•	•	•					•	A1, C11, C12, Q1, Q9, Q10, D1, ZD1, R1, R5, R39, R40 PFC3P200 - D1; Input3P200 - F1, F3	
28		1		•													•		
29		A-B	•							•	•	•					•	A1,C11, C12, Q1, Q9, Q10, D1, ZD1, R1, R5, R39, R40 PFC3P200 - D1; Input3P200 - F1, F3	
30		A		•													•	Vo go down to 360V	
31		C-B	•							•	•						•	A1, C11, C12, Q1, Q9, Q10, D1, ZD1, R1, R5, R39, R40 PFC3P200 - D1; Input3P200 - F1, F3	
32		C		•													•	Vo go down to 360V	

## 6.VIBRATION TEST

MODEL: G10-500 3P400

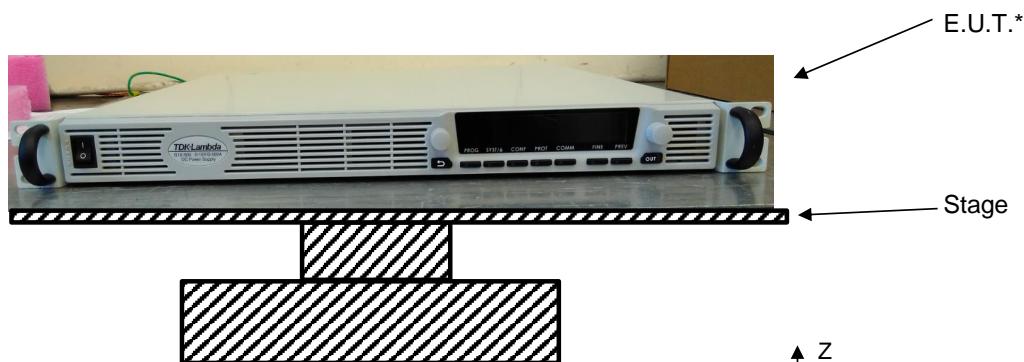
(1) Vibration test class

Frequency variable endurance test

(2) Equipment used

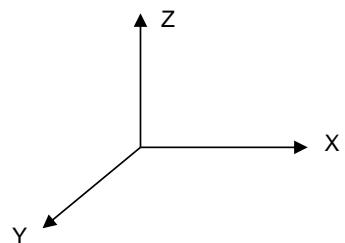
Name	Manufaturer	Model
Vibration Test System (Amplifier *SP +93-01111, Remote Control Panel *SP 9 3-00+I1, Vibrator *SP +93- 005I1, Slip Table, Driver Bar, Pomp,	Ling Dynamic Systems	V875
Precision Barometer, +70 - 1050 hPa	LUFFT Mess- und Regeltechnik GmbH	DKD-K-26701
Temp. & Humidity Meter, (-50 - *70) deg, (20 - 99 )% RH	Mad Electronics	HTC-1
APEX SL VIBRATION CONTROLLER	Unholtz-Dickie	APEX SL
Isotron Accelerometer 101.2 mV/Ig	Dytran Instruments Inc.	3256A2
Isotron Accelerometer 101.7 mV/Ig	Dytran Instruments Inc.	3.05E+06

(3) Testing method



Test condition:

Random frequency 10Hz~500Hz  
 Acceleration      X: 0.24  
 Y: 0.89  
 Z: 1.25  
 Direction          X,Y,Z  
 Test time          1H.each



\*E.U.T. is fixed to vibrator surface by mounting straps

(4) Test Result



OK

NG

Vin=400Vac; Iout=500A

Check item	Vout	Ripple(mVp-p)	E.U.T.state
Directions \Initial	9.992	25.4	O.K.
X	9.993	25.4	O.K.
Y	9.992	25.4	O.K.
Z	9.991	26.1	O.K.